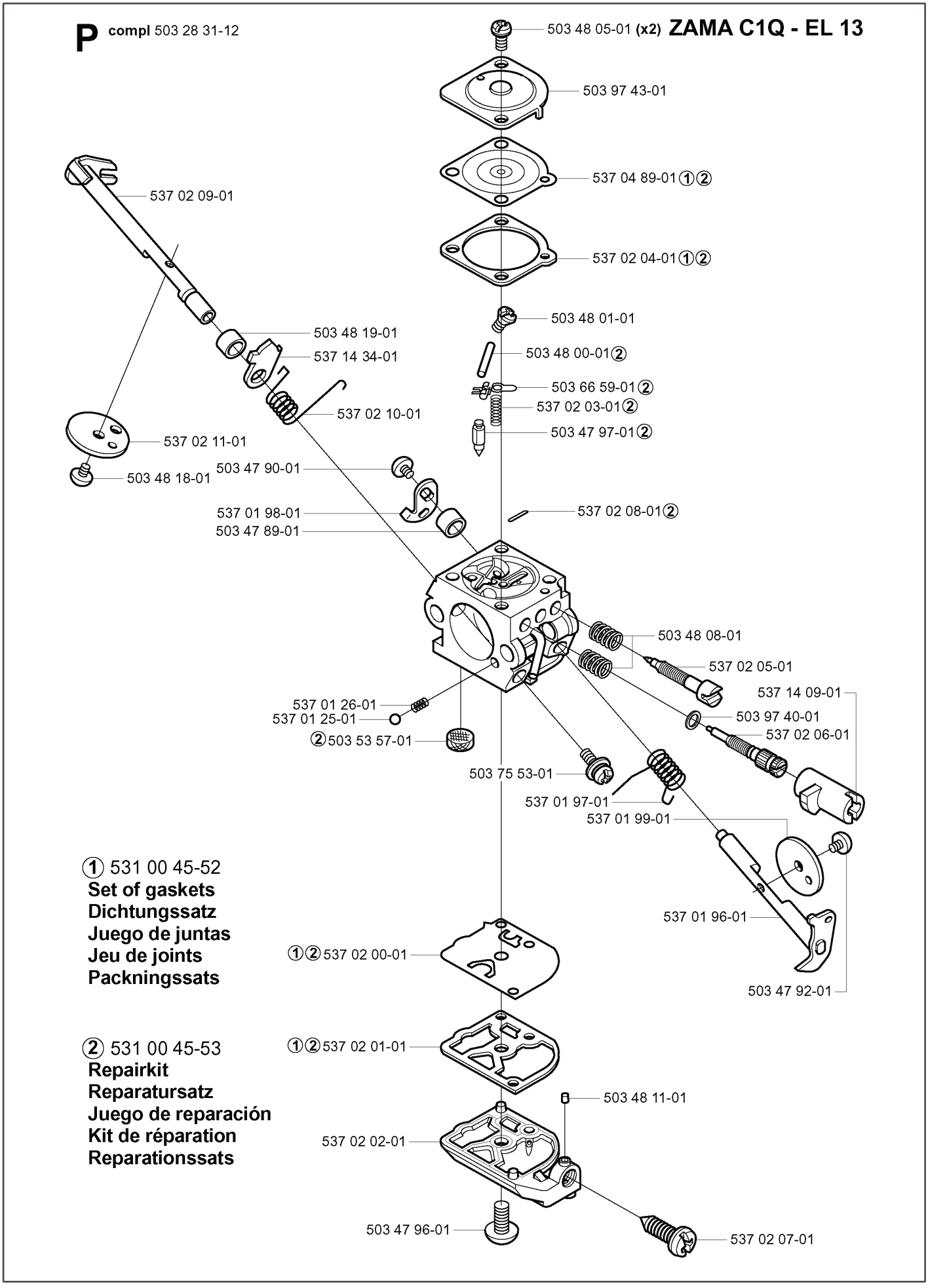
25 HE3 X-SERIES, 20011800001-20040100

SPARE PARTS LIST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503 48 05-01 (x2)
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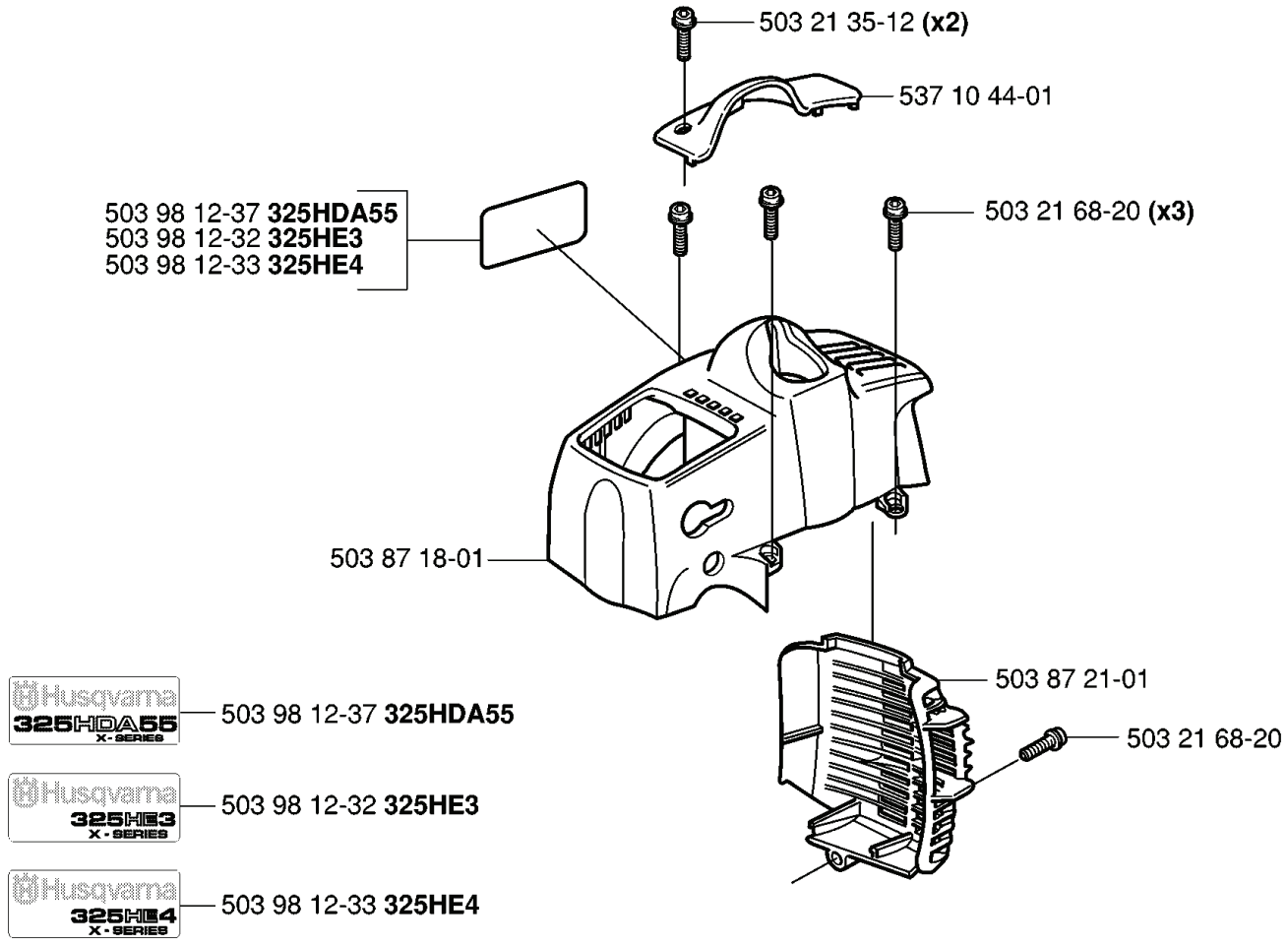
503 97 43-01
537 04 89-01①②
537 02 09-01
537 02 04-01①②
503 48 01-01
503 48 19-01
503 48 00-01②
537 14 34-01
503 66 59-01②
537 02 03-01②
537 02 10-01
503 47 97-01②
537 02 11-01
503 48 18-01
503 47 90-01
537 01 98-01
503 47 89-01
537 02 08-01②
503 48 08-01
537 02 05-01
537 14 09-01
537 01 26-01
537 01 25-01
503 97 40-01
②503 53 57-01
537 02 06-01
503 75 53-01
537 01 97-01
537 01 99-01
537 01 96-01
503 47 92-01
①② 537 02 00-01
①② 537 02 01-01
503 48 11-01
537 02 02-01
503 47 96-01
537 02 07-01
① 531 00 45-52
Set of gaskets
Dichtungssatz
Juego de juntas
Jeu de joints
Packningssats
② 531 00 45-53
Repairkit
Reparatursatz
Juego de reparación
Kit de réparation
Reparationssats

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 28 31-12	503283112	CARBURETTOR		1	
537 02 09-01	537020901	SHAFT ASSY		1	
503 48 19-01	503481901	COLLAR		1	
537 14 34-01	537143401	LEVER		1	
537 02 10-01	537021001	SPRING		1	
537 02 11-01	537021101	VALVE		1	
503 48 18-01	503481801	SCREW		1	
503 47 90-01	503479001	SCREW		1	
537 01 98-01	537019801	LEVER		1	
503 47 89-01	503478901	COLLAR		1	
537 01 26-01	537012601	SPRING		1	
537 01 25-01	537012501	BALL		1	
503 53 57-01	503535701	STRAINER	531 00 45–53 REPAIRKIT	1	
537 02 00-01	537020001	DIAPHRAGM PUMP	531 00 45–52 SET OF GASKETS 531 00 45–53 REPAIRKIT	1	
537 02 01-01	537020101	GASKET	531 00 45–52 SET OF GASKETS 531 00 45–53 REPAIRKIT	1	
537 02 02-01	537020201	COVER		1	
503 47 96-01	503479601	SCREW		1	
537 02 07-01	537020701	SCREW		1	
503 48 11-01	503481101	PIECE		1	
503 47 92-01	503479201	SCREW		1	
537 01 96-01	537019601	SHAFT ASSY		1	
537 01 99-01	537019901	VALVE		1	
537 01 97-01	537019701	SPRING		1	
503 75 53-01	503755301	SCREW		1	
537 02 06-01	537020601	SCREW		1	
503 97 40-01	503974001	WASHER		1	
537 14 09-01	537140901	LIMITER CAP		1	
537 02 05-01	537020501	SCREW		1	
503 48 08-01	503480801	SPRING		1	
537 02 08-01	537020801	PLUG	531 00 45–53 REPAIRKIT	1	
503 47 97-01	503479701	VALVE	531 00 45–53 REPAIRKIT	1	
537 02 03-01	537020301	SPRING	531 00 45–53 REPAIRKIT	1	
503 66 59-01	503665901	LEVER	531 00 45–53 REPAIRKIT	1	
503 48 00-01	503480001	PIN RETAINING SCREW	531 00 45–53 REPAIRKIT	1	
503 48 01-01	503480101	SCREW		1	
537 02 04-01	537020401	GASKET	531 00 45–52 SET OF GASKETS 531 00 45–53 REPAIRKIT	1	
537 04 89-01	537048901	DIAPHRAGM	531 00 45–52 SET OF GASKETS 531 00 45–53 REPAIRKIT	1	
503 97 43-01	503974301	COVER		1	
503 48 05-01	503480501	SCREW		2	

E


503 21 35-12 (x2)
537 10 44-01
503 98 12-37 325HDA55
503 98 12-32 325HE3
503 98 12-33 325HE4
503 21 68-20 (x3)
503 87 18-01
503 87 21-01
503 21 68-20
Husqvarna 325HDA55 X-SERIES
503 98 12-37 325HDA55
Husqvarna 325HE3 X-SERIES
503 98 12-32 325HE3
Husqvarna 325HE4 X-SERIES
503 98 12-33 325HE4

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 87 18-01	503871801	CYLINDER COVER		1	
503 98 12-37	503981237	LABEL	325HDA55	1	
503 98 12-32	503981232	LABEL	325HE3	1	
503 98 12-33	503981233	LABEL	325HE4	1	
503 21 68-20	503216820	SCREW IHSCFT		1	
503 87 21-01	503872101	HEAT PROTECTOR		1	
537 10 44-01	537104401	ARM PROTECTION		1	
503 21 35-12	503213512	SCREW CCRPANT		2	

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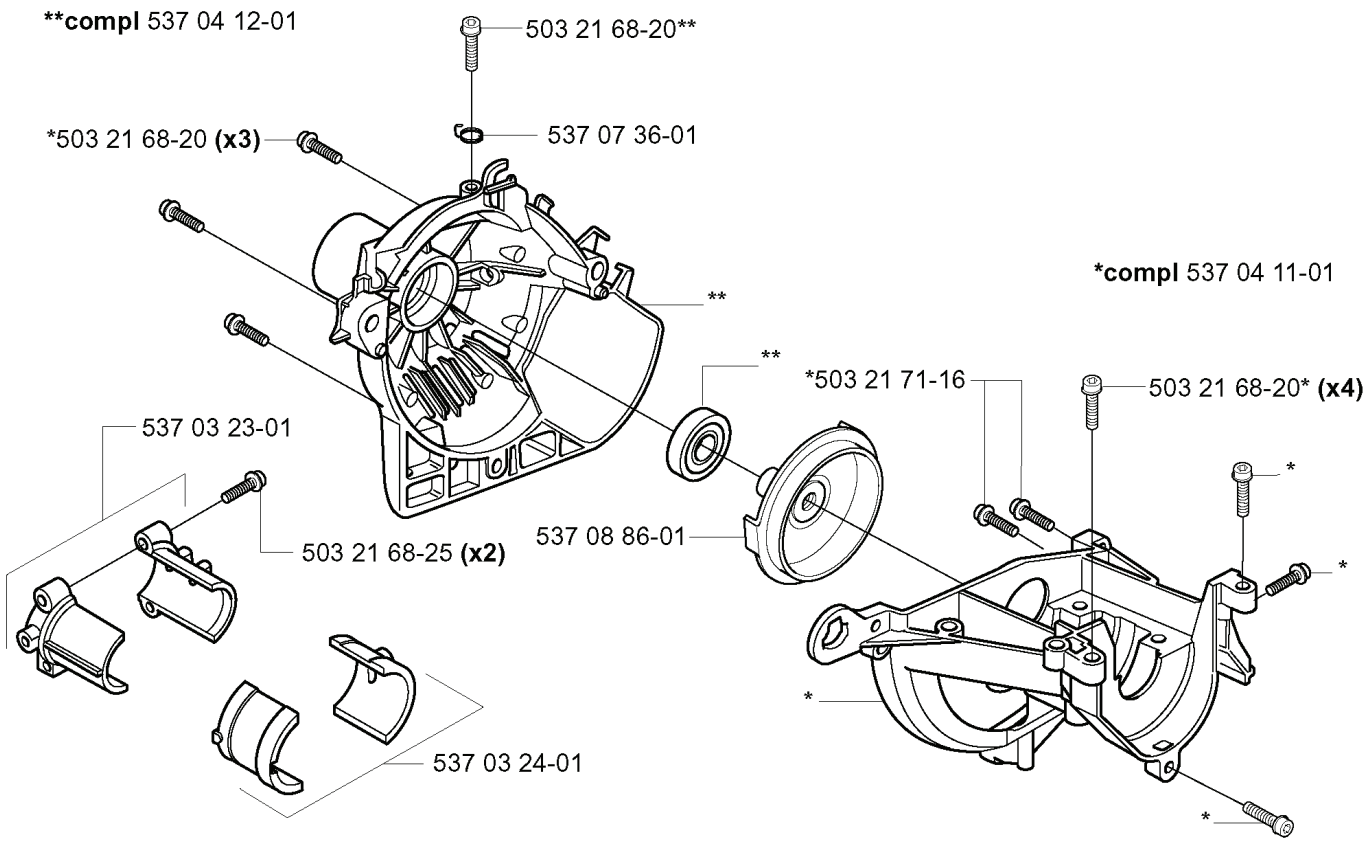
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503 21 68-20**
*503 21 68-20 (x3)
537 07 36-01
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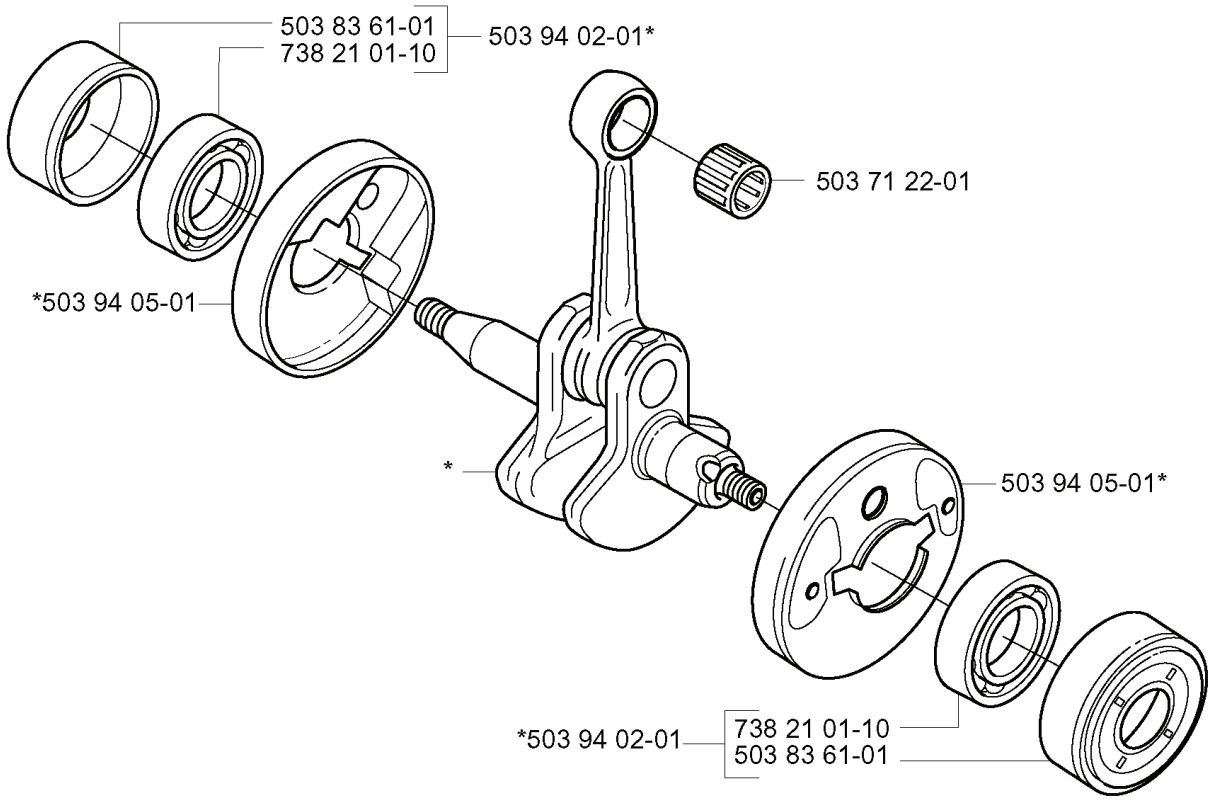
*compl 537 04 11-01
*503 21 71-16
503 21 68-20* (x4)
537 03 23-01
503 21 68-25 (x2)
537 08 86-01
*
*
*
*
537 03 24-01

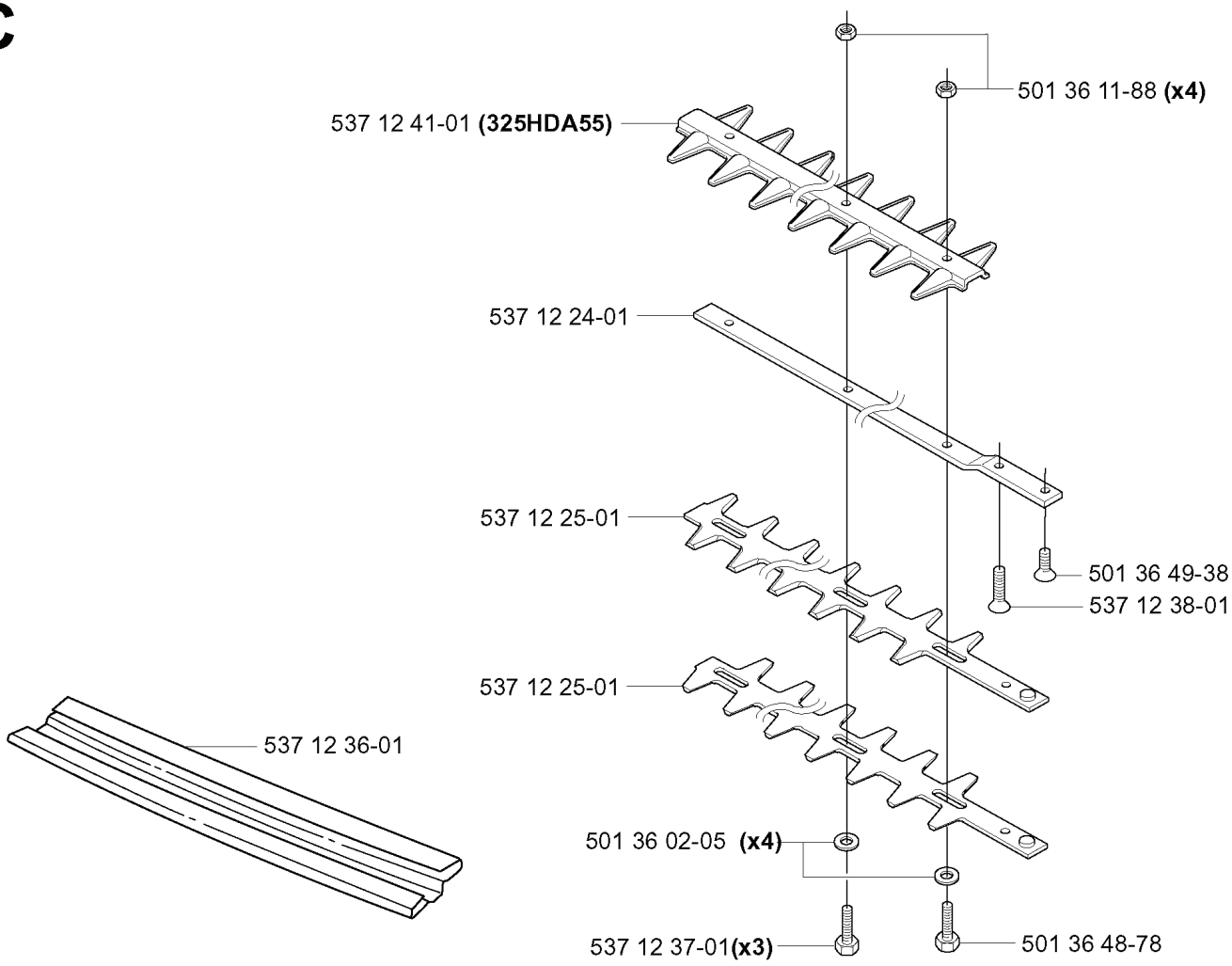
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 04 12-01	537041201	CLUTCH COVER		1	
537 03 23-01	537032301	CLAMPING SLEEVE ASSY		1	
503 21 68-25	503216825	SCREW IHSCFT		2	
537 03 24-01	537032401	INSULATOR		1	
537 08 86-01	537088601	CLUTCH DRUM ASSY		1	
537 07 36-01	537073601	SPRING		1	
503 21 71-16	503217116	SCREW IHSCT		1	
503 21 68-20	503216820	SCREW IHSCFT		4	
537 04 11-01	537041101	CRANKCASE		1	

M ***compl** 503 85 24-74



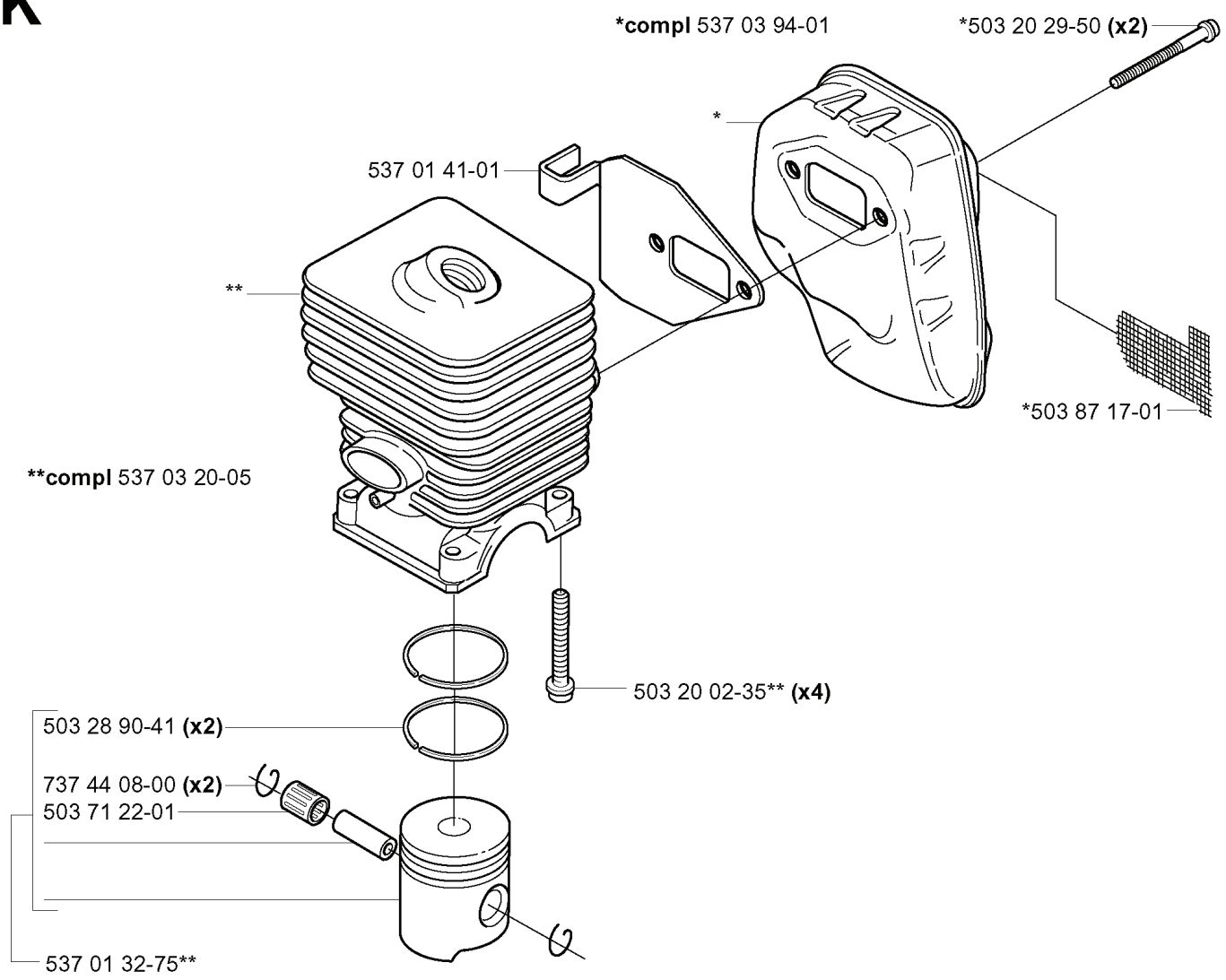
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 85 24-74	503852474	CRANKSHAFT ASSY		1	
503 83 61-01	503836101	BEARING CAGE		1	
503 94 05-01	503940501	CUP		1	
503 94 02-01	503940201	BEARING CAGE		1	
738 21 01-10	738210110	BALL BEARING		1	
503 71 22-01	503712201	BEARING		1	

C


501 36 11-88 (x4)
537 12 41-01 (325HDA55)
537 12 24-01
537 12 25-01
501 36 49-38
537 12 38-01
537 12 25-01
537 12 36-01
501 36 02-05 (x4)
537 12 37-01(x3)
501 36 48-78

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 12 41-01	537124101	PROTECTIVE PLATE	325HDA55	1	
537 12 24-01	537122401	GUIDE RAIL		1	
537 12 25-01	537122501	BLADE		1	
537 12 36-01	537123601	KNIFE COVER		1	
537 12 37-01	537123701	SCREW		3	
501 36 02-05	501360205	WASHER		4	
501 36 48-78	501364878	BOLT		1	
537 12 38-01	537123801	SCREW		1	
501 36 49-38	501364938	SCREW		1	
501 36 11-88	501361188	NUT		4	

K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*503 20 29-50 (x2)
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537 01 41-01
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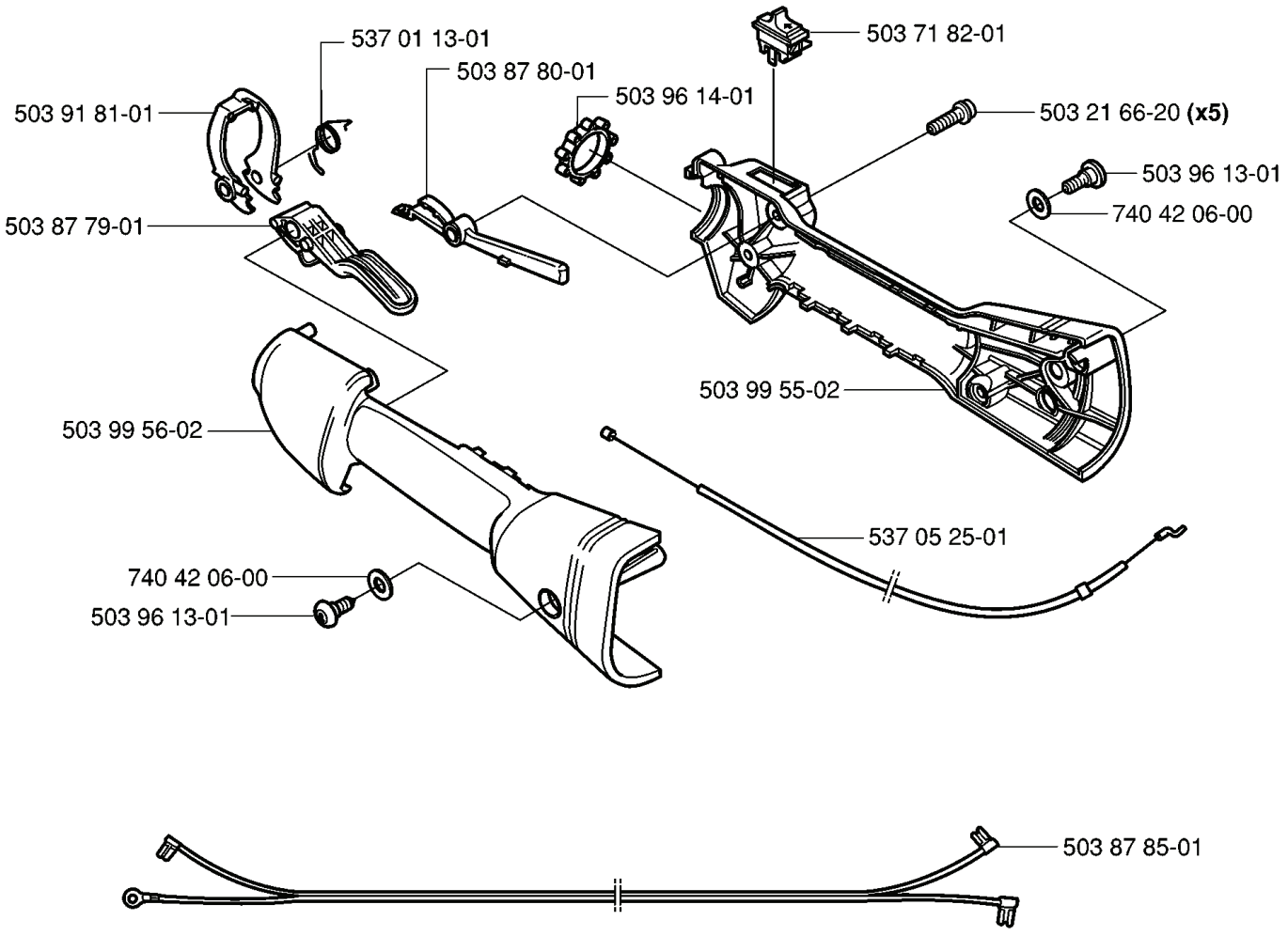
*503 87 17-01
**compl 537 03 20-05
503 20 02-35** (x4)
503 28 90-41 (x2)
737 44 08-00 (x2)
503 71 22-01
537 01 32-75**

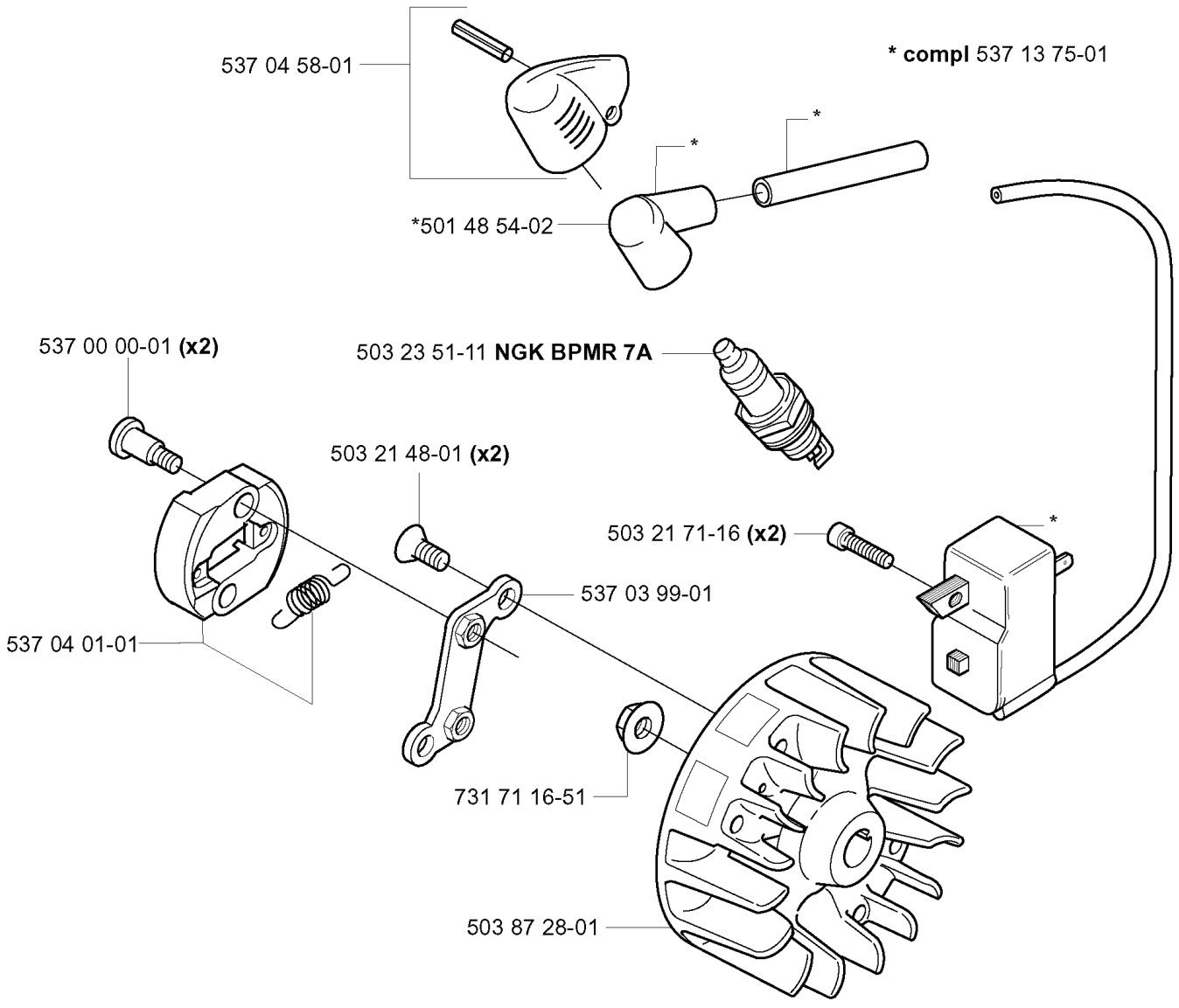
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 03 20-05	537032005	PISTON		1	
503 28 90-41	503289041	PISTON RING		2	
737 44 08-00	737440800	CIRCLIP		2	
503 71 22-01	503712201	BEARING		1	
537 01 32-75	537013275	PISTON		1	
503 20 02-35	503200235	SCREW IHSCFM		4	
537 01 41-01	537014101	GASKET		1	
537 03 94-01	537039401	MUFFLER ASSY		1	
503 87 17-01	503871701	SPARK ARRESTER SCREEN		1	
503 20 29-50	503202950	SCREW IHSCFM		2	

D


537 01 13-01
503 87 80-01
503 71 82-01
503 91 81-01
503 96 14-01
503 21 66-20 (x5)
503 96 13-01
503 87 79-01
740 42 06-00
503 99 55-02
503 99 56-02
537 05 25-01
740 42 06-00
503 96 13-01
503 87 85-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 91 81-01	503918101	THROTTLE LEVER		1	
503 87 79-01	503877901	THROTTLE TRIGGER		1	
503 99 56-02	503995602	HANDLE HALF		1	
740 42 06-00	740420600	O-RING		1	
503 96 13-01	503961301	SCREW		1	
537 01 13-01	537011301	RECOIL SPRING		1	
503 87 80-01	503878001	THROTTLE LOCKOUT		1	
503 96 14-01	503961401	ABSORBER		1	
503 99 55-02	503995502	HANDLE HALF		1	
537 05 25-01	537052501	THROTTLE CABLE ASSY		1	
503 87 85-01	503878501	SHORT CIRCUIT CABLE		1	
503 21 66-20	503216620	SCREW IHSCT		5	
503 71 82-01	503718201	SWITCH		1	

J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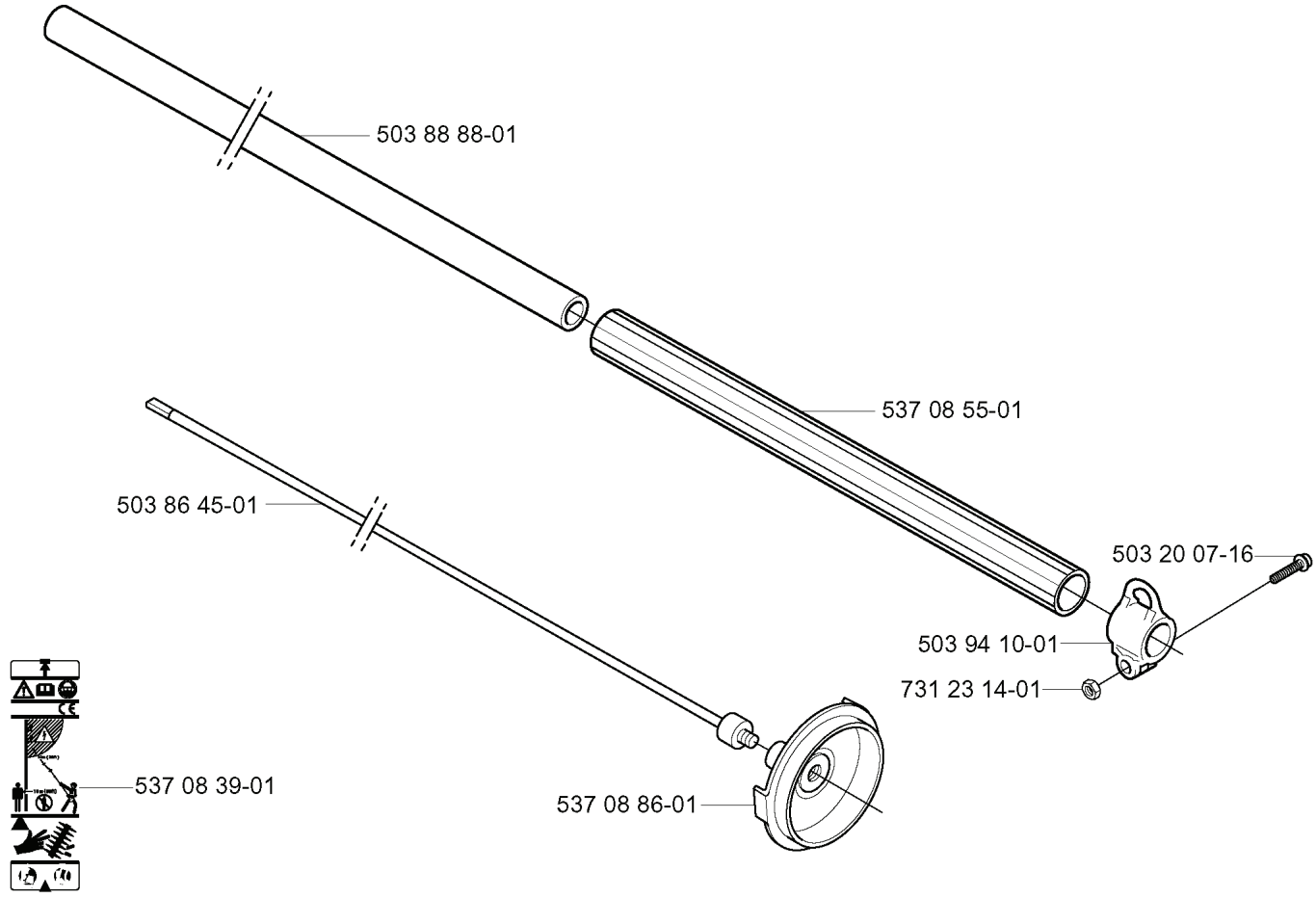
*501 48 54-02
537 00 00-01 (x2)
503 23 51-11 NGK BPMR 7A
503 21 48-01 (x2)
503 21 71-16 (x2)
*
537 03 99-01
537 04 01-01
731 71 16-51
503 87 28-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 04 58-01	537045801	COVER		1	
537 00 00-01	537000001	SCREW		2	
537 04 01-01	537040101	CLUTCH ASSY		1	
503 87 28-01	503872801	FLYWHEEL		1	
731 71 16-51	731711651	HEXAGON NUT FLANGE		1	
503 21 48-01	503214801	SCREW IHCSFM		2	
503 23 51-11	503235111	SPARK PLUG	NGK BPMR 7A	1	
501 48 54-02	501485402	SPARK PLUG CAP		1	
503 21 71-16	503217116	SCREW IHSCT		2	
537 03 99-01	537039901	CLUTCH HUB		1	
537 13 75-01	537137501	ELECTRONIC MODULE		1	

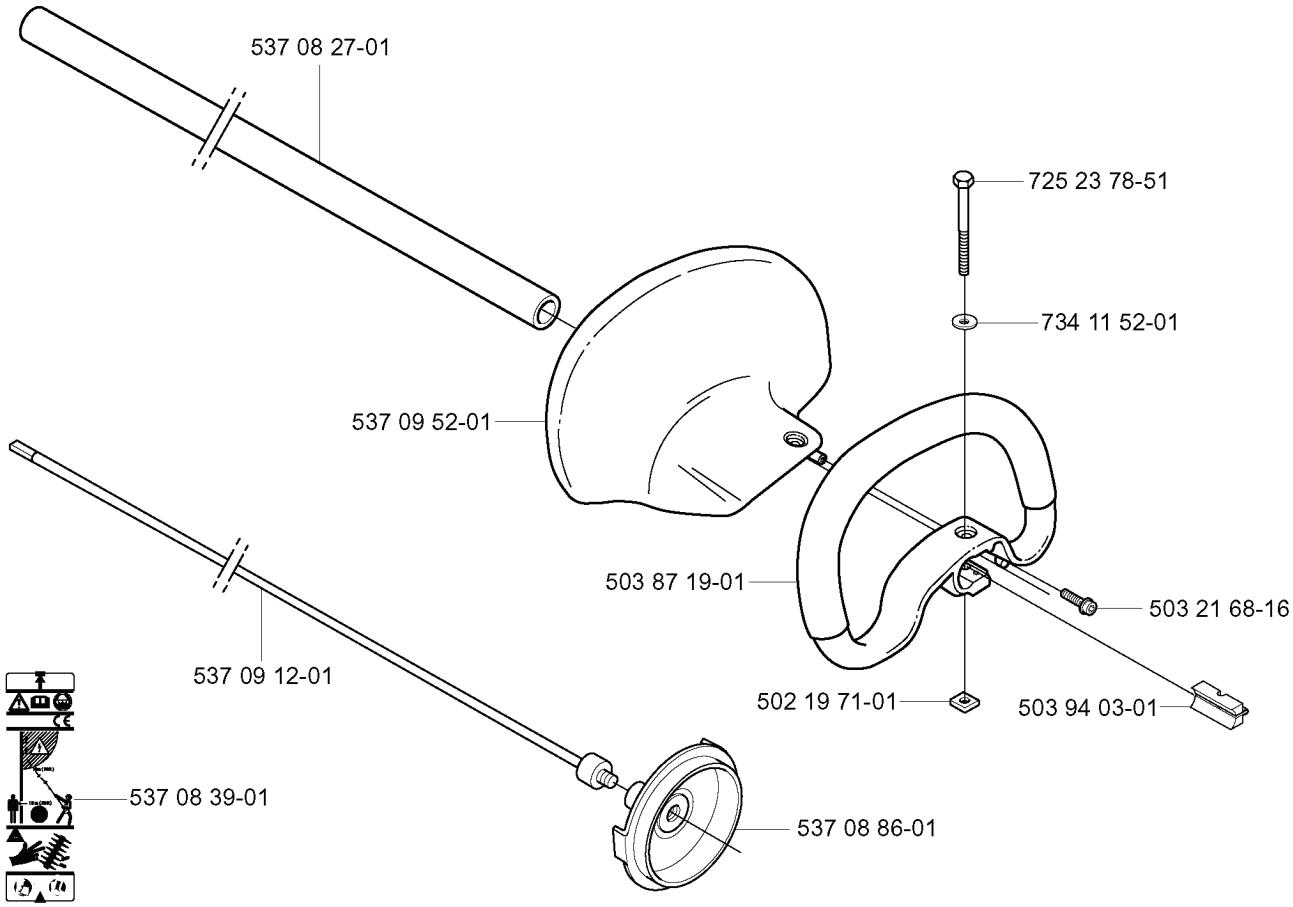
B

325HE4


503 88 88-01
537 08 55-01
503 86 45-01
503 20 07-16
503 94 10-01
731 23 14-01
537 08 39-01
537 08 86-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 88 88-01	503888801	TUBE		1	
503 86 45-01	503864501	DRIVE SHAFT		1	
537 08 39-01	537083901	LABEL		1	
537 08 86-01	537088601	CLUTCH DRUM ASSY		1	
731 23 14-01	731231401	HEXAGON NUT		1	
503 94 10-01	503941001	HOOK		1	
503 20 07-16	503200716	SCREW IHSCFM		1	
537 08 55-01	537085501	HANDLE		1	

B 325HE3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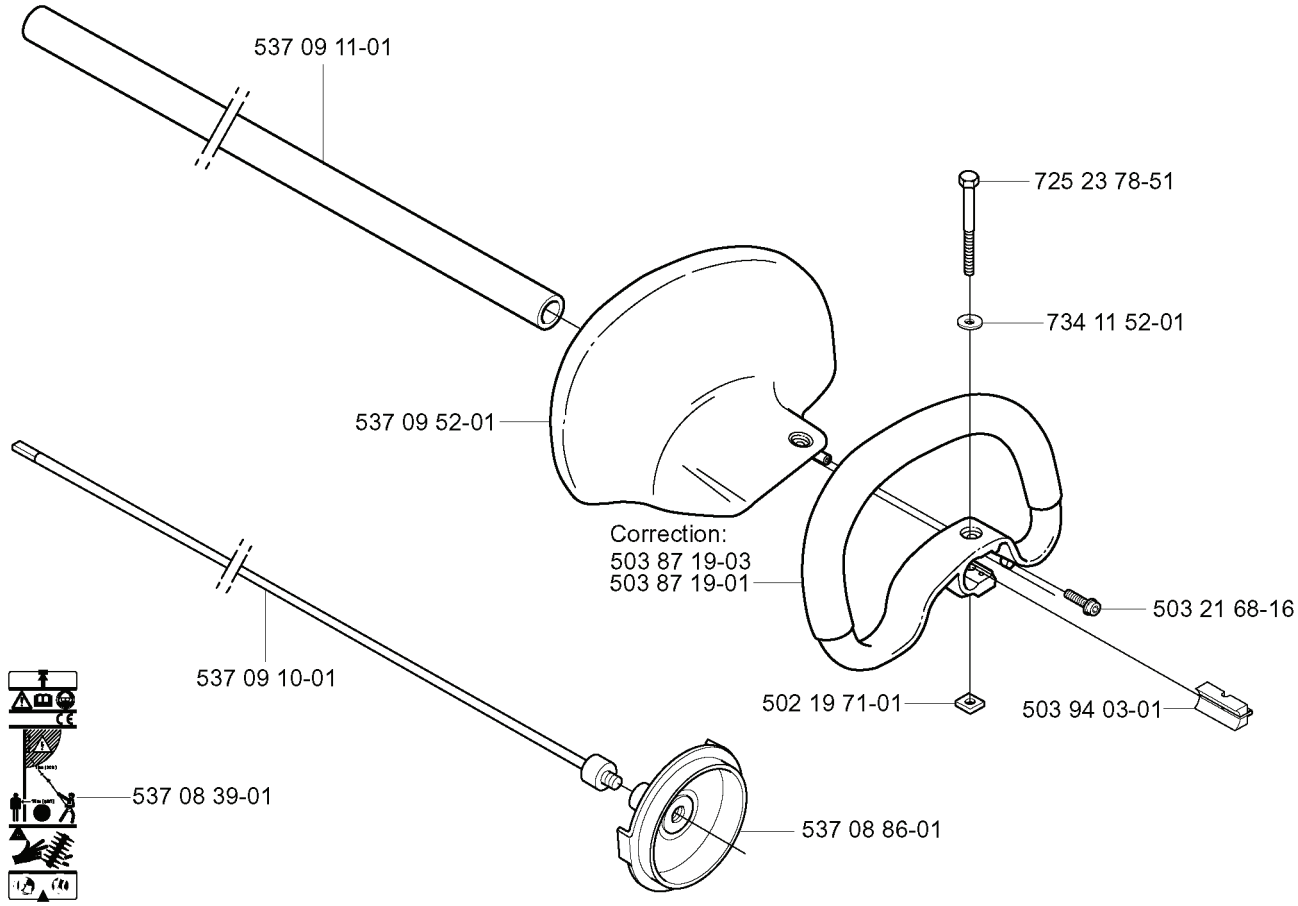
734 11 52-01
537 09 52-01
503 87 19-01
503 21 68-16
537 09 12-01
502 19 71-01
503 94 03-01
537 08 39-01
537 08 86-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 08 27-01	537082701	TUBE		1	
537 09 52-01	537095201	HAND GUARD		1	
537 09 12-01	537091201	DRIVE SHAFT		1	
537 08 39-01	537083901	LABEL		1	
537 08 86-01	537088601	CLUTCH DRUM ASSY		1	
502 19 71-01	502197101	SQUARE NUT		1	
503 87 19-01	503871901	HANDLE LOOP		1	
503 94 03-01	503940301	DISTANCE		1	
503 21 68-16	503216816	SCREW IHSCT		1	
734 11 52-01	734115201	WASHER		1	
725 23 78-51	725237851	SCREW EHHM		1	

B 325HDA55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725 23 78-51
734 11 52-01
537 09 52-01
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503 87 19-03
503 87 19-01
503 21 68-16
537 09 10-01
502 19 71-01
503 94 03-01
537 08 39-01
537 08 86-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 09 11-01	537091101	TUBE		1	
537 09 52-01	537095201	HAND GUARD		1	
537 09 10-01	537091001	DRIVE SHAFT		1	
537 08 39-01	537083901	LABEL		1	
503 87 19-03	503871903	HANDLE	CORRECTION:	1	
502 19 71-01	502197101	SQUARE NUT		1	
537 08 86-01	537088601	CLUTCH DRUM ASSY		1	
503 94 03-01	503940301	DISTANCE		1	
503 21 68-16	503216816	SCREW IHSCT		1	
734 11 52-01	734115201	WASHER		1	
725 23 78-51	725237851	SCREW EHHM		1	

N

Accessories
Zubehöre
Accessoires
Acessorios
Tillbehör

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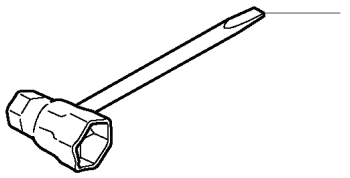
***compl** 537 04 07-13 (325 HDA55)



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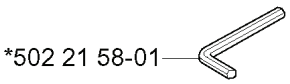

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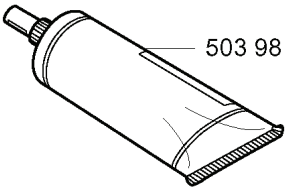

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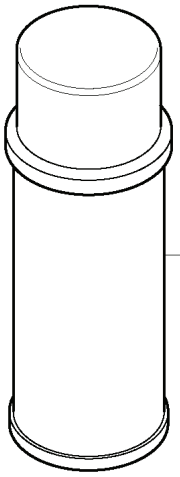

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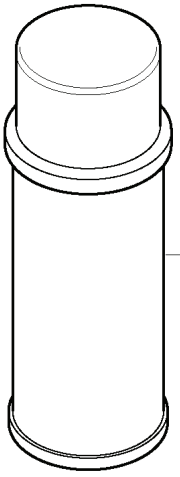

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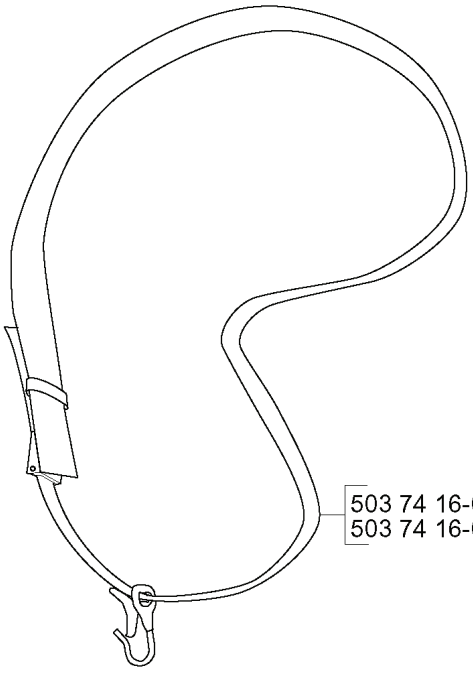
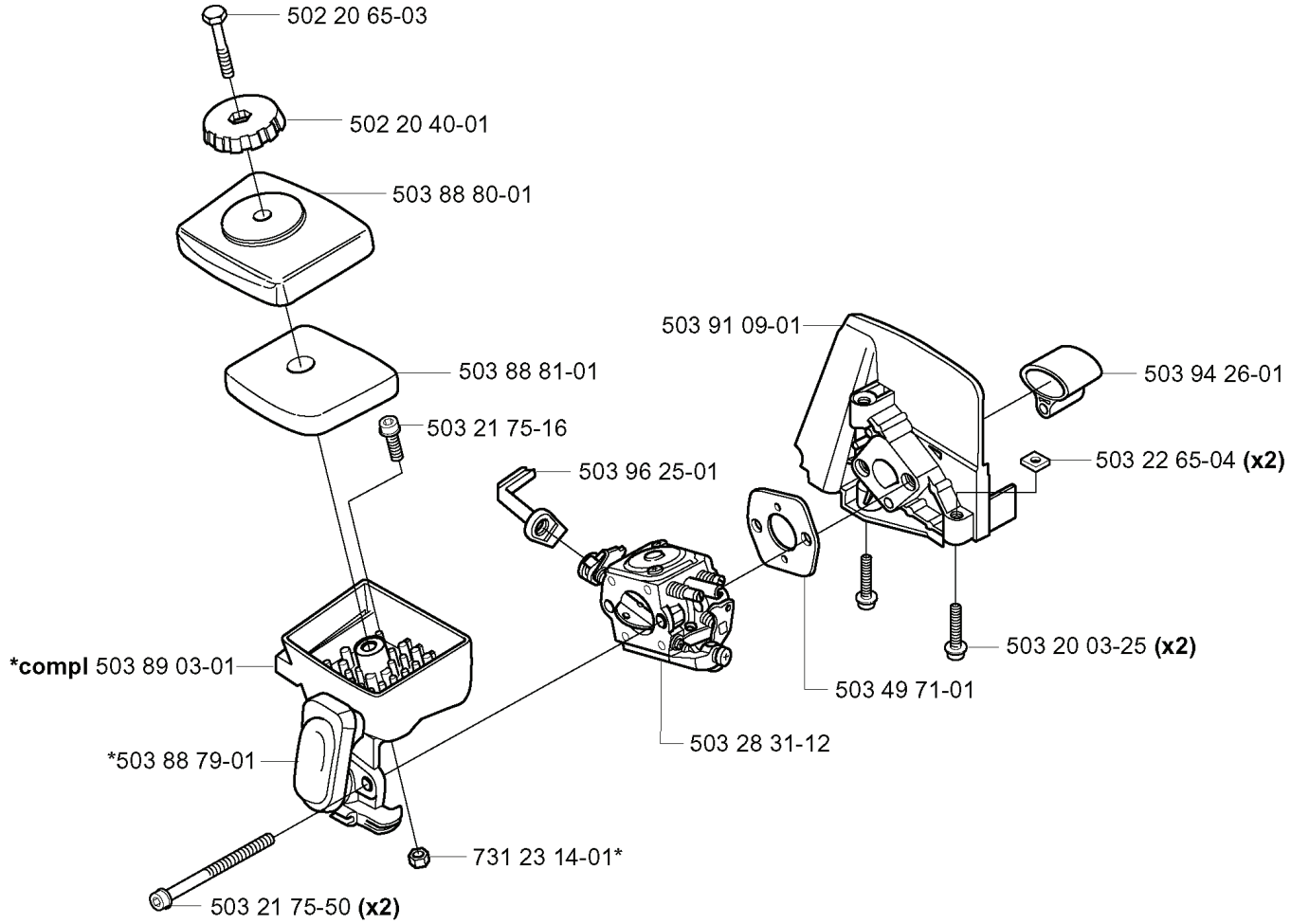


503 74 16-01 **(325HE4)**
503 74 16-02 **(325HE4 USA)**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 04 07-11	537040711	ACCESSORY BAG	325 HE3, 325 HE4	1	
537 04 07-13	537040713	ACCESSORY BAG	325 HDA55	1	
531 00 75-12	531007512	GREASE	UL21	1	
531 00 75-13	531007513	GREASE	UL22	1	
503 74 16-02	503741602	HARNESS ASSY	325HE4 USA	1	
503 74 16-01	503741601	HARNESS ASSY	325HE4	1	
503 98 96-01	503989601	GREASE		1	
502 21 58-01	502215801	WRENCH		1	
501 69 17-01	501691701	COMBINATION WRENCH		1	

F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503 88 81-01
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503 91 09-01
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503 96 25-01
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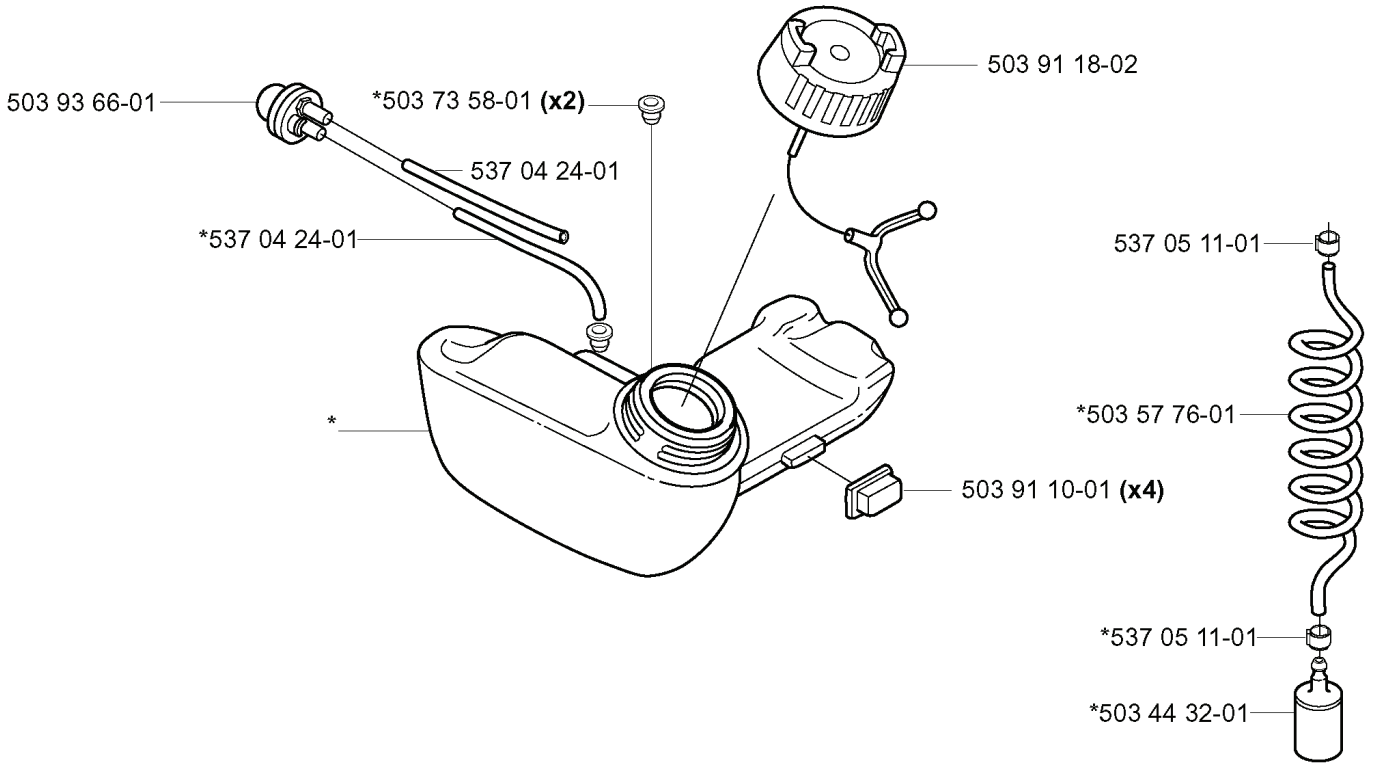
*compl 503 89 03-01
503 20 03-25 (x2)
503 49 71-01
*503 88 79-01
503 28 31-12
731 23 14-01*
503 21 75-50 (x2)

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 20 65-03	502206503	SCREW EHHM		1	
502 20 40-01	502204001	KNOB		1	
503 88 80-01	503888001	FILTER COVER		1	
503 88 81-01	503888101	AIR FILTER		1	
503 21 75-16	503217516	SCREW IHSCFT		1	
503 89 03-01	503890301	FILTER HOLDER		1	
503 88 79-01	503887901	HUB CAP		1	
503 21 75-50	503217550	SCREW IHSCFT		2	
731 23 14-01	731231401	HEXAGON NUT		1	
503 96 25-01	503962501	CHOKE CONTROL		1	
503 91 09-01	503910901	INSULATION WALL		1	
503 28 31-12	503283112	CARBURETTOR		1	
503 49 71-01	503497101	GASKET		1	
503 20 03-25	503200325	SCREW IHSCFM		2	
503 22 65-04	503226504	SQUARE NUT		2	
503 94 26-01	503942601	INLET PIPE		1	

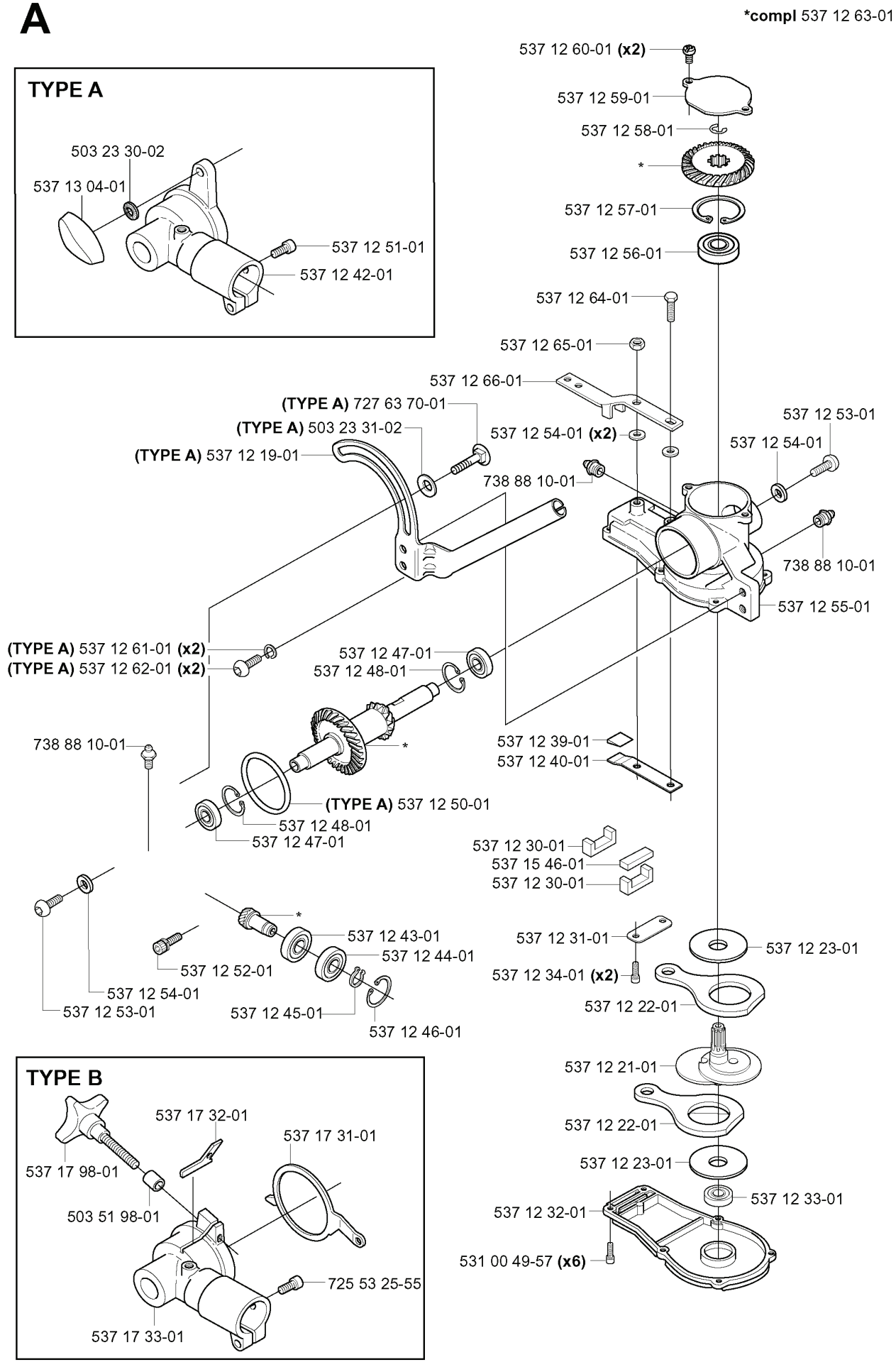
H

***compl** 537 06 86-02



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 06 86-02	537068602	FUEL TANK		1	
503 93 66-01	503936601	PURGE		1	
503 73 58-01	503735801	BUSHING		2	
537 04 24-01	537042401	FUEL HOSE		1	
503 44 32-01	503443201	FUEL FILTER		1	
503 91 10-01	503911001	SUSPENSION		4	
503 57 76-01	503577601	FUEL HOSE		1	
537 05 11-01	537051101	HOSE CLAMP		1	
503 91 18-02	503911802	TANK CAP		1	

A


*compl 537 12 63-01
537 12 60-01 (x2)
537 12 59-01
537 12 58-01
*
537 12 57-01
537 12 56-01
537 12 64-01
537 12 65-01
537 12 66-01
(TYPE A) 727 63 70-01
(TYPE A) 503 23 31-02
(TYPE A) 537 12 19-01
537 12 54-01 (x2)
537 12 53-01
537 12 54-01
738 88 10-01
738 88 10-01
537 12 55-01
(TYPE A) 537 12 61-01 (x2)
(TYPE A) 537 12 62-01 (x2)
537 12 47-01
537 12 48-01
738 88 10-01
537 12 39-01
537 12 40-01
(TYPE A) 537 12 50-01
537 12 48-01
537 12 47-01
537 12 30-01
537 15 46-01
537 12 30-01
537 12 54-01
537 12 53-01
537 12 52-01
537 12 43-01
537 12 44-01
537 12 45-01
537 12 46-01
537 12 31-01
537 12 34-01 (x2)
537 12 23-01
537 12 22-01
537 12 21-01
537 12 22-01
537 12 23-01
537 12 33-01
537 12 32-01
531 00 49-57 (x6)
TYPE A
503 23 30-02
537 13 04-01
537 12 51-01
537 12 42-01
TYPE B
537 17 32-01
537 17 31-01
537 17 98-01
503 51 98-01
725 53 25-55
537 17 33-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 23 30-02	503233002	WASHER		1	
537 13 04-01	537130401	KNOB		1	
537 12 51-01	537125101	SCREW		1	
537 12 42-01	537124201	GEAR HOUSING		1	
537 12 60-01	537126001	SCREW		2	
537 12 59-01	537125901	HUB CAP		1	
537 12 58-01	537125801	CIRCLIP		1	
537 12 57-01	537125701	CIRCLIP		1	
537 12 56-01	537125601	BALL BEARING		1	
537 12 64-01	537126401	SCREW		1	
537 12 65-01	537126501	NUT		1	
537 12 66-01	537126601	BASEPLATE		1	
727 63 70-01	727637001	SCREW RSQM	TYPE A	1	
503 23 31-02	503233102	SPRING	TYPE A	1	
537 12 19-01	537121901	ANGLE LIMITER	TYPE A	1	
537 12 61-01	537126101	WASHER	TYPE A	2	
537 12 62-01	537126201	SCREW	TYPE A	2	
537 12 52-01	537125201	SCREW		1	
537 12 53-01	537125301	SCREW		1	
537 17 98-01	537179801	KNOB		1	
503 51 98-01	503519801	SPACING SLEEVE		1	
537 17 33-01	537173301	GEAR HOUSING		1	
725 53 25-55	725532555	SCREW IHSCM		1	
537 17 31-01	537173101	ANGLE LIMITER		1	
537 17 32-01	537173201	WASHER		1	
537 12 45-01	537124501	CIRCLIP		1	
537 12 46-01	537124601	CIRCLIP		1	
537 12 44-01	537124401	BALL BEARING		1	
537 12 43-01	537124301	BALL BEARING		1	
537 12 47-01	537124701	BALL BEARING		1	
537 12 50-01	537125001	O-RING	TYPE A	1	
537 12 48-01	537124801	CIRCLIP		1	
738 88 10-01	738881001	LUBRICATION NIPPLE		1	
537 12 54-01	537125401	WASHER		1	
537 12 55-01	537125501	GEAR HOUSING		1	
537 12 39-01	537123901	SEALING		1	
537 12 40-01	537124001	SPACING TUBE		1	
537 12 30-01	537123001	SEALING		1	
537 15 46-01	537154601	SEALING		1	
537 12 31-01	537123101	BRACKET		1	
537 12 34-01	537123401	SCREW		2	

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 12 21-01	537122101	SHAFT		1	
537 12 22-01	537122201	CONNECTING ROD		1	
537 12 32-01	537123201	HUB CAP		1	
531 00 49-57	531004957	SCREW		6	
537 12 33-01	537123301	BALL BEARING		1	
537 12 23-01	537122301	WASHER		1	
537 12 63-01	537126301	GEAR		1	

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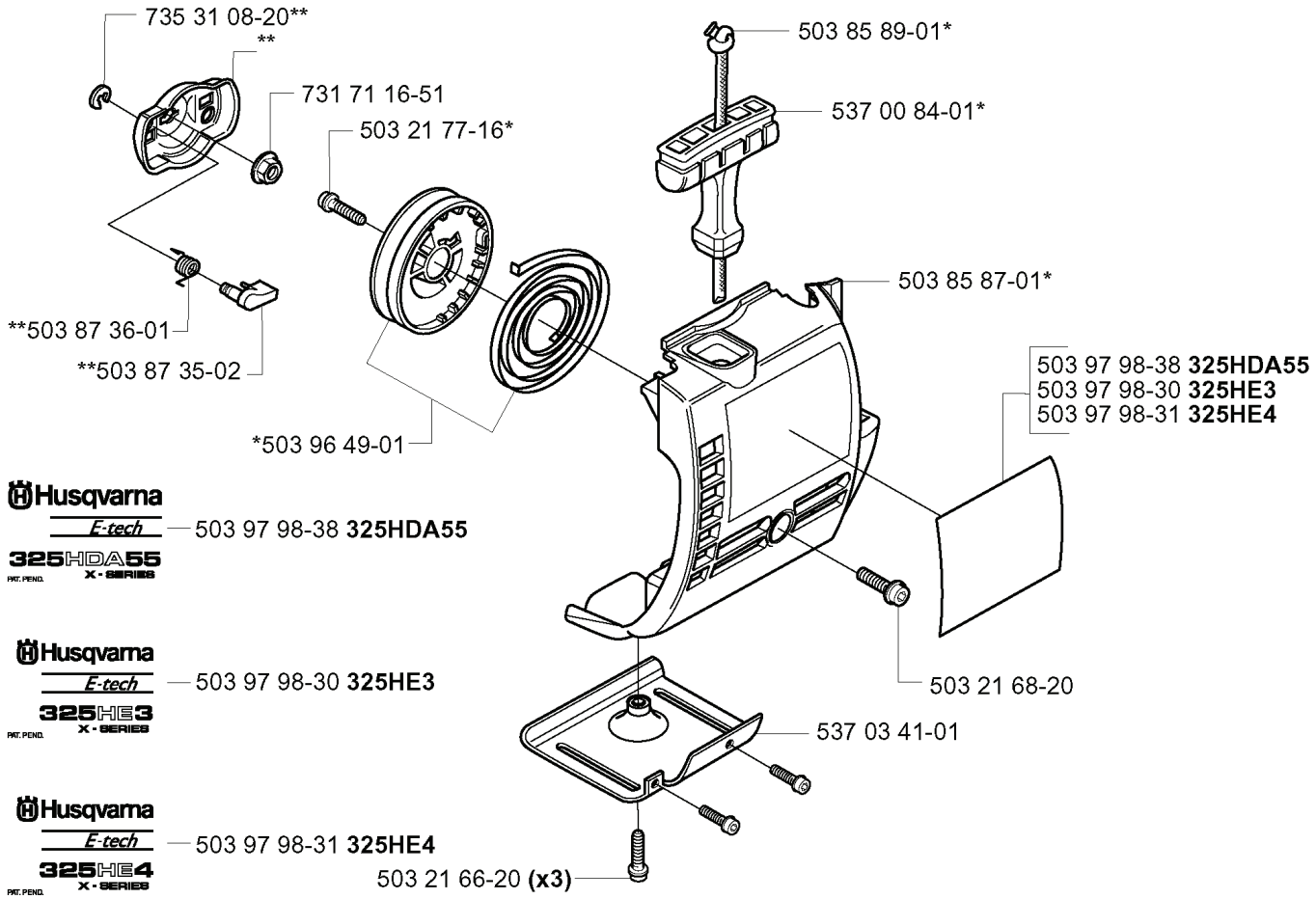
****compl** 503 87 33-02

***compl** 503 85 28-01



Husqvarna E-tech 325HDA55 X-SERIES — 503 97 98-38 **325HDA55**

Husqvarna E-tech 325HE3 X-SERIES — 503 97 98-30 **325HE3**

Husqvarna E-tech 325HE4 X-SERIES — 503 97 98-31 **325HE4**

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 87 33-02	503873302	BRIDGE		1	
735 31 08-20	735310820	E-CLIP		1	
731 71 16-51	731711651	HEXAGON NUT FLANGE		1	
503 21 77-16	503217716	SCREW IHSCT		1	
503 87 36-01	503873601	SPRING		1	
503 87 35-02	503873502	STARTER PAWL		1	
503 96 49-01	503964901	STARTER PULLEY		1	
503 97 98-38	503979838	DECAL	325HDA55	1	
503 97 98-30	503979830	DECAL	325HE3	1	
503 21 66-20	503216620	SCREW IHSCT		3	
537 03 41-01	537034101	PROTECTIVE PLATE		1	
503 21 68-20	503216820	SCREW IHSCFT		1	
503 97 98-31	503979831	DECAL	325HE4	1	
503 85 87-01	503858701	STARTER HOUSING		1	
537 00 84-01	537008401	STARTER HANDLE		1	
503 85 89-01	503858901	STARTER ROPE		1	
503 85 28-01	503852801	STARTER ASSY		1	