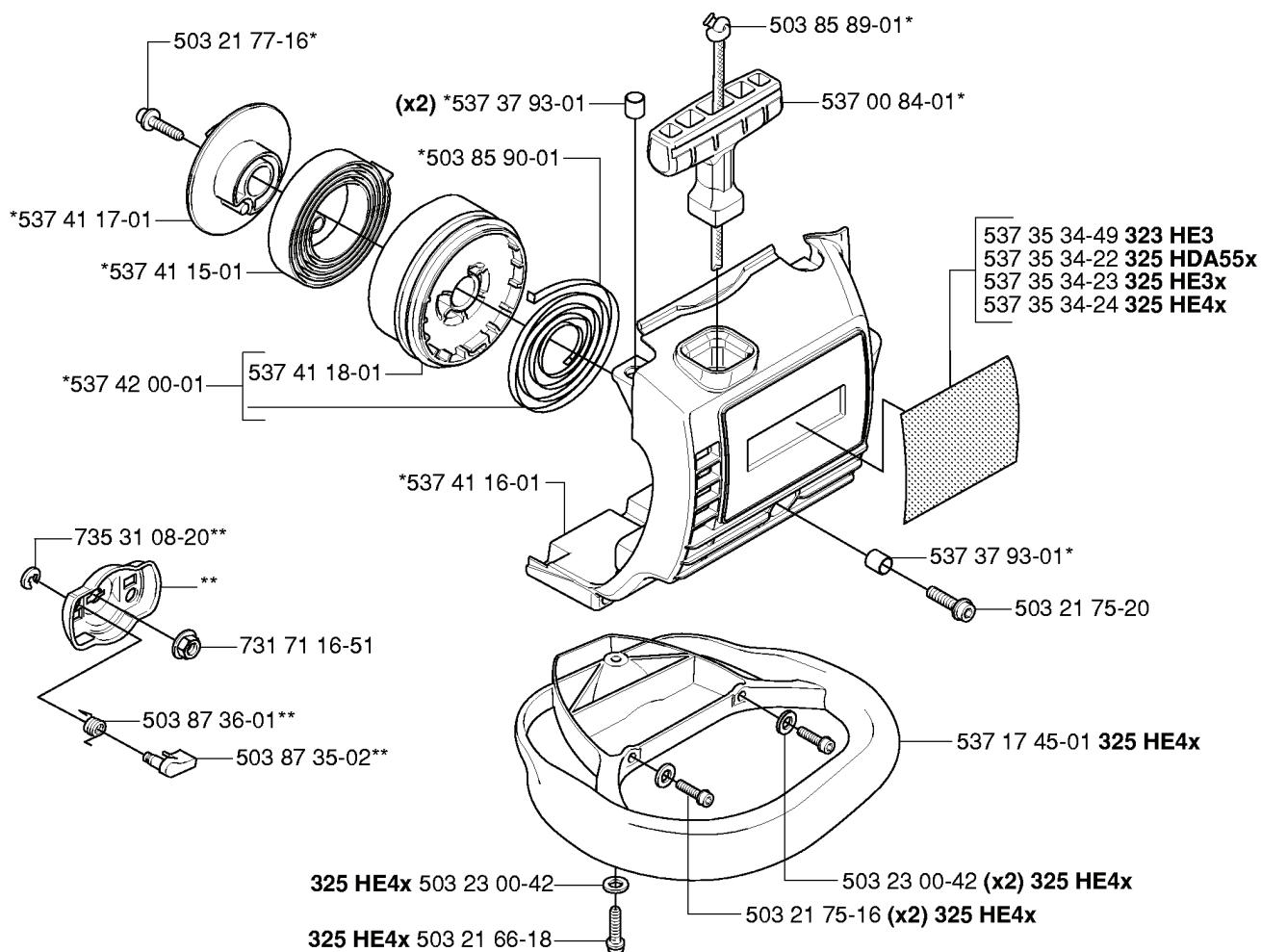


25 HE3 X-SERIES, 20054000001-200701000

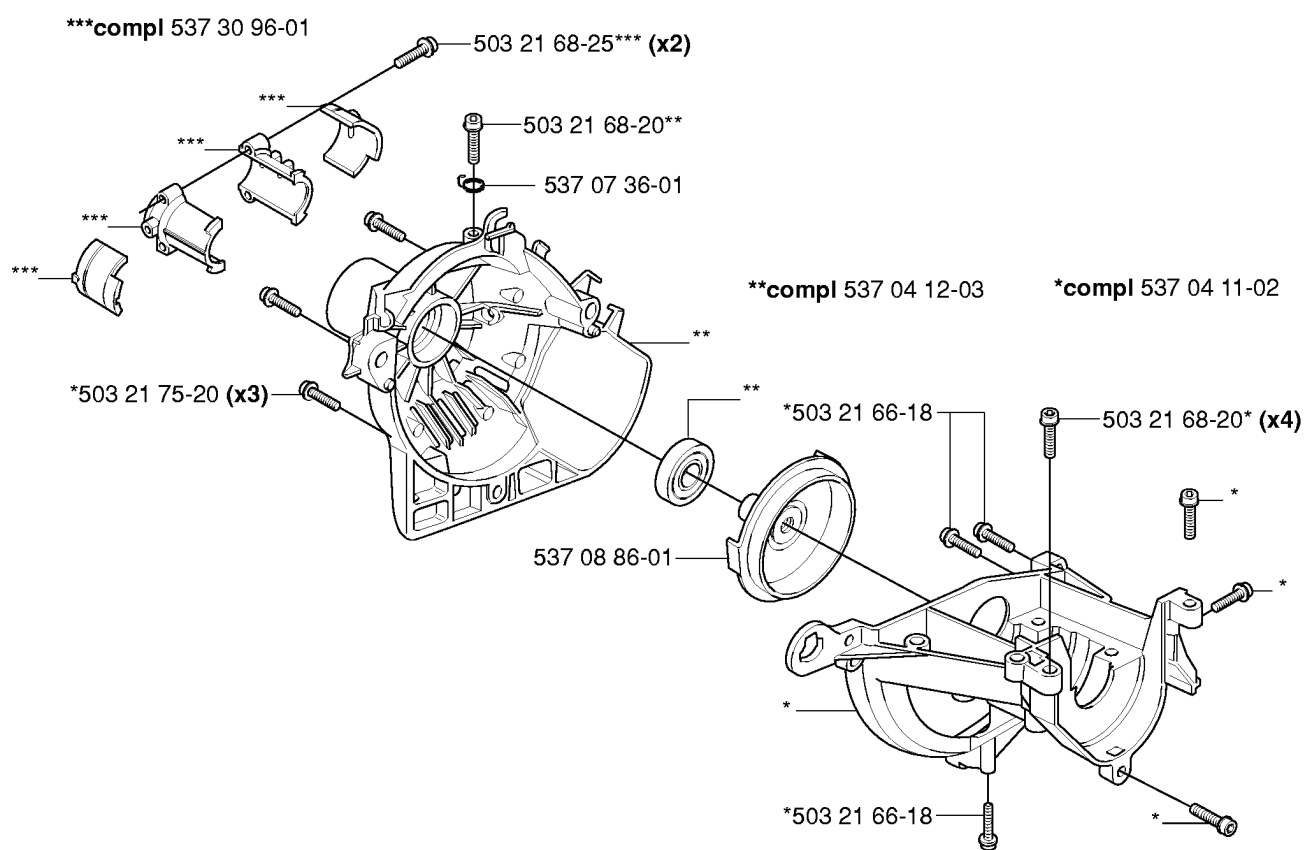
SPARE PARTS LIST

J *compl 537 41 21-01
 **compl 503 87 33-02



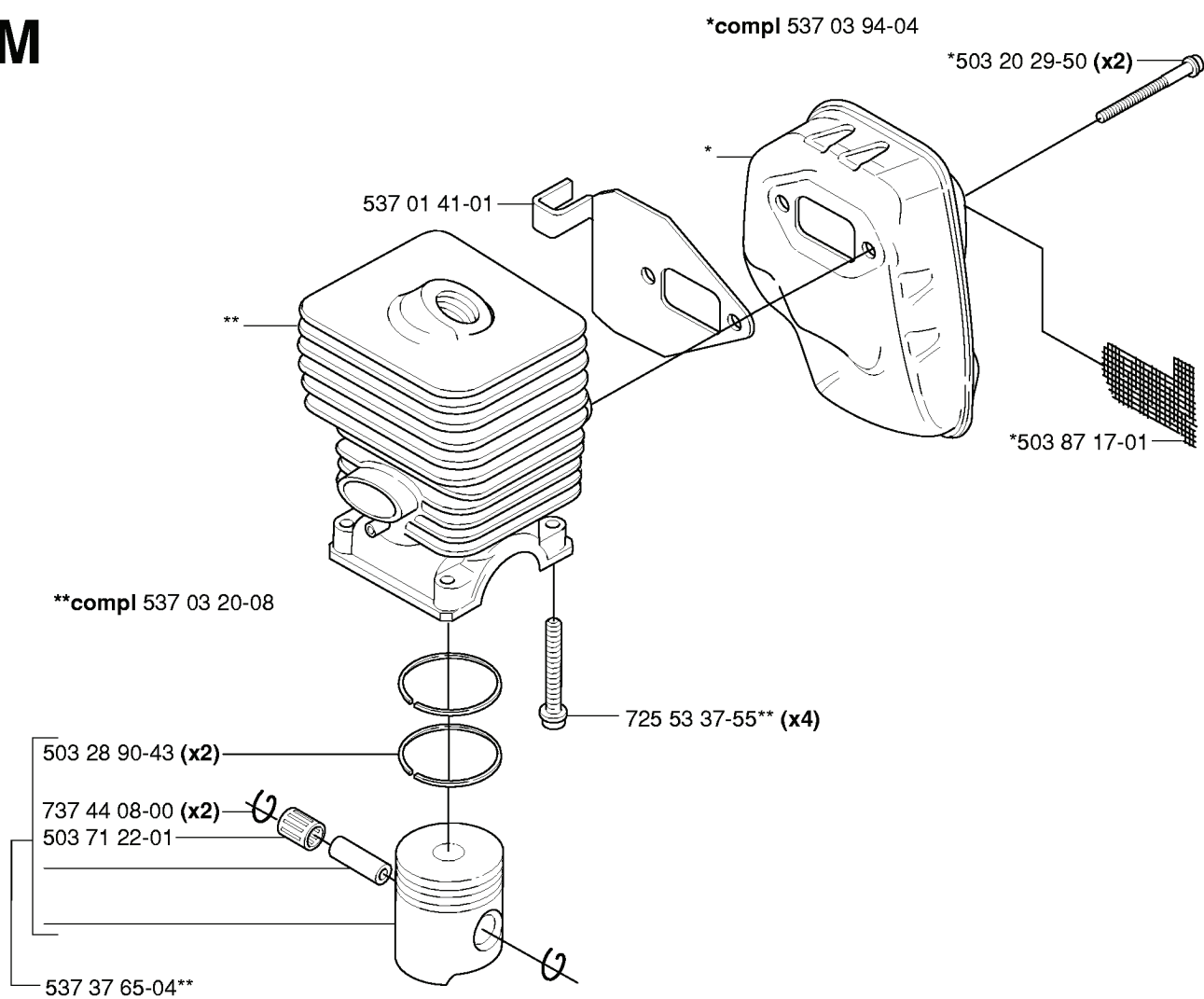
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 41 21-01	537412101	STARTER		1	
503 87 33-02	503873302	BRIDGE		1	
503 21 77-16	503217716	SCREW IH SCT		1	
537 41 17-01	537411701	STARTER PULLEY		1	
537 41 15-01	537411501	TORSION SPRING		1	
537 42 00-01	537420001	STARTER PULLEY ASSY		1	
735 31 08-20	735310820	E-CLIP		1	
731 71 16-51	731711651	HEXAGON NUT FLANGE		1	
503 87 36-01	503873601	SPRING		1	
503 87 35-02	503873502	STARTER PAWL		1	
503 23 00-42	503230042	WASHER		1	
503 21 66-18	503216618	SCREW IH SCT		1	
537 41 16-01	537411601	STARTER HOUSING		1	
537 41 18-01	537411801	STARTER PULLEY		1	
503 85 90-01	503859001	RECOIL SPRING		1	
537 37 93-01	537379301	SPACING SLEEVE		2	
503 85 89-01	503858901	STARTER ROPE		1	
537 00 84-01	537008401	STARTER HANDLE		1	
503 21 75-20	503217520	SCREW IH SCFT		1	
537 17 45-01	537174501	HANDLE		1	
503 21 75-16	503217516	SCREW IH SCFT		2	
537 35 34-24	537353424	LABEL		1	
537 35 34-23	537353423	LABEL		1	
537 35 34-22	537353422	LABEL		1	
537 35 34-49	537353449	LABEL		1	

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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 30 96-01	537309601	SLEEVE		1	
503 21 75-20	503217520	SCREW IHSCFT		3	
537 07 36-01	537073601	SPRING		1	
503 21 68-20	503216820	SCREW IHSCFT		1	
503 21 68-25	503216825	SCREW IHSCFT		2	
537 04 12-03	537041203	CLUTCH COVER		1	
537 08 86-01	537088601	CLUTCH DRUM ASSY		1	
503 21 66-18	503216618	SCREW IHSCFT		1	
537 04 11-02	537041102	CRANKCASE		1	

M



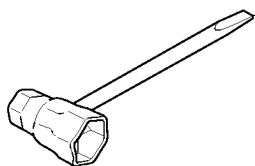
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 01 41-01	537014101	GASKET		1	
537 03 20-08	537032008	CYLINDER		1	
503 28 90-43	503289043	PISTON RING		2	
737 44 08-00	737440800	CIRCLIP		2	
503 71 22-01	503712201	BEARING		1	
537 37 65-04	537376504	PISTON		1	
725 53 37-55	725533755	SCREW IHSCM		4	
503 87 17-01	503871701	SPARK ARRESTER SCREEN		1	
503 20 29-50	503202950	SCREW IHSCFM		2	
537 03 94-04	537039404	MUFFLER ASSY		1	

Q Accessories **Zubehöre** **Accessoires** **Acessorios** **Tillbehör**

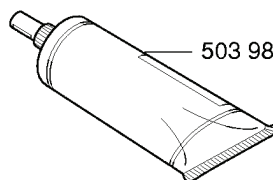
*compl 544 04 42-01 **323 HE3, 325 HE3x, 325 HE4x, HA850**

*compl 544 04 42-02 **325 HDA55x, HA110**

*503 55 86-01

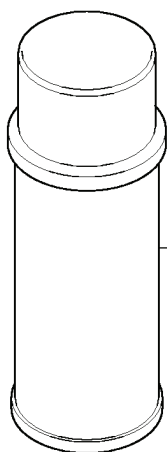
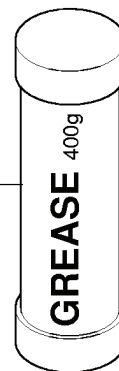


501 69 17-01*

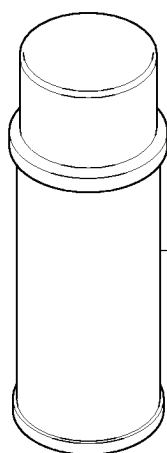


503 98 96-01*

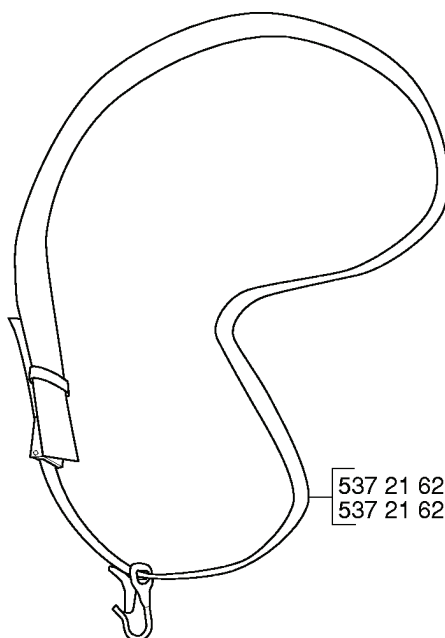
531 00 92-05



531 00 75-12 **UL21**



531 00 75-13 **UL22**

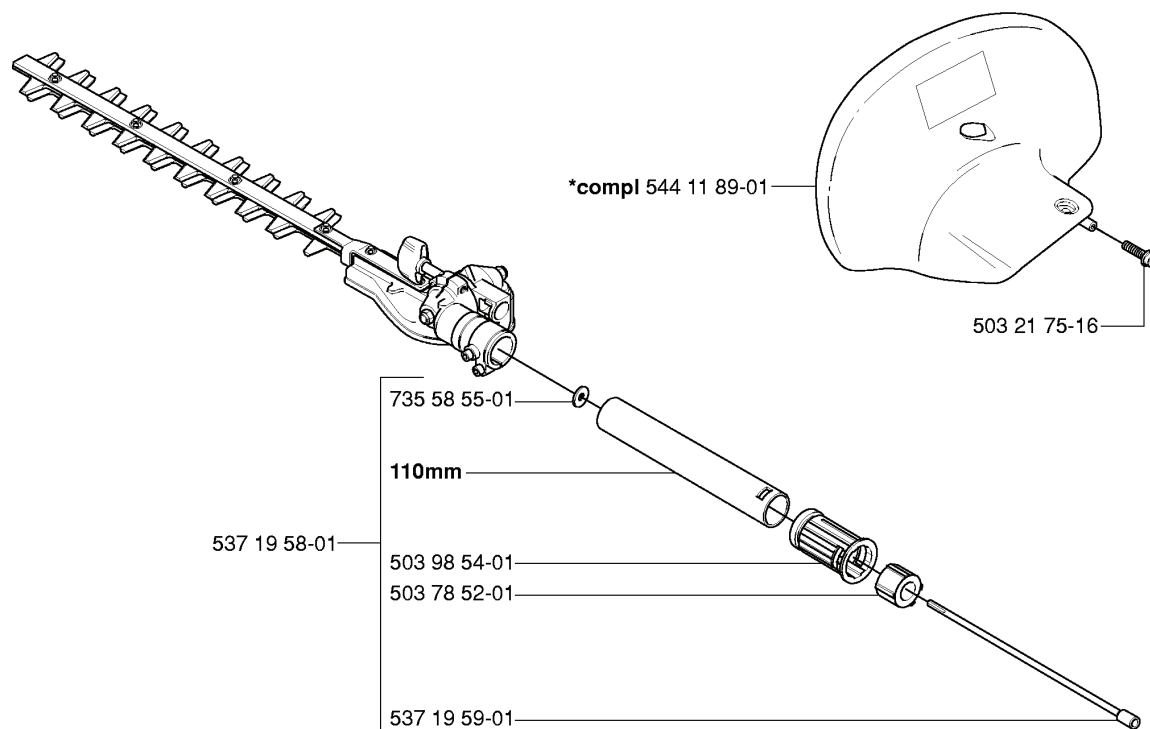
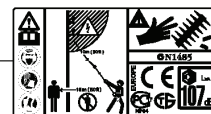


537 21 62-01 (**HE4x**)
537 21 62-02 (**HE4x USA**)

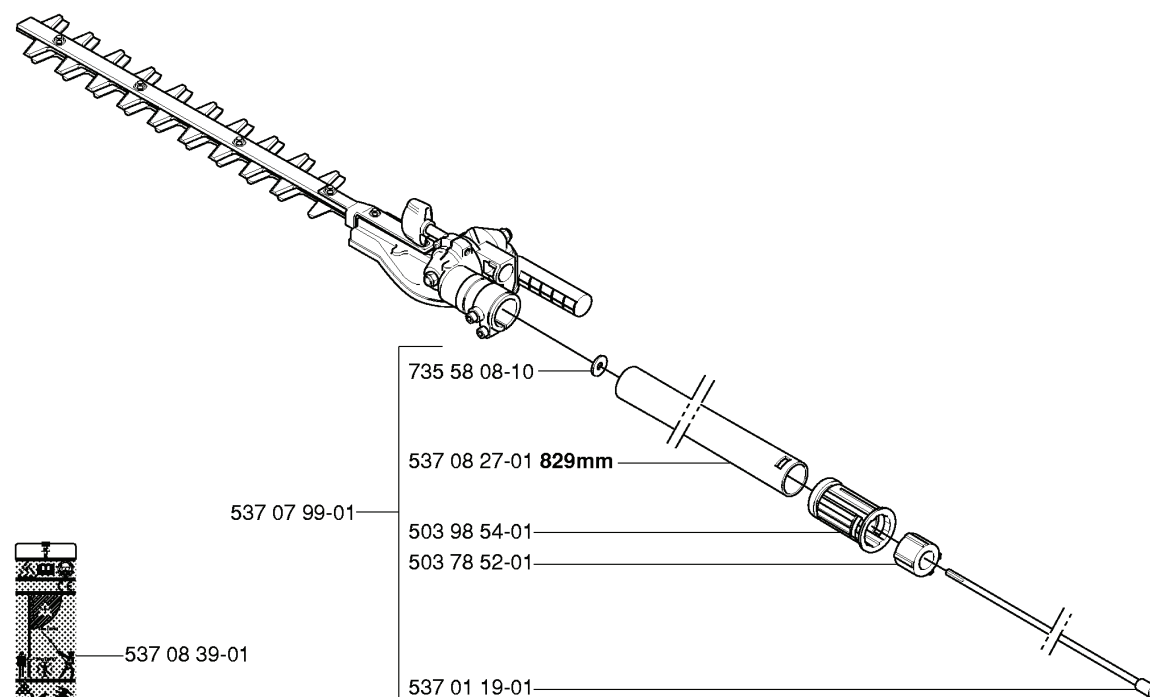
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
544 04 42-01	544044201	ACCESSORY BAG		1	
544 04 42-02	544044202	ACCESSORY BAG		1	
503 55 86-01	503558601	SPANNER		1	
531 00 75-12	531007512	GREASE		1	
531 00 75-13	531007513	GREASE		1	
537 21 62-02	537216202	HARNESS		1	
537 21 62-01	537216201	HARNESS		1	
503 98 96-01	503989601	GREASE		1	
501 69 17-01	501691701	COMBINATION WRENCH		1	
531 00 92-05	531009205	GREASE		1	

S Hedgetrimmer Attachment HA110
compl 537 19 66-05

*544 04 41-01

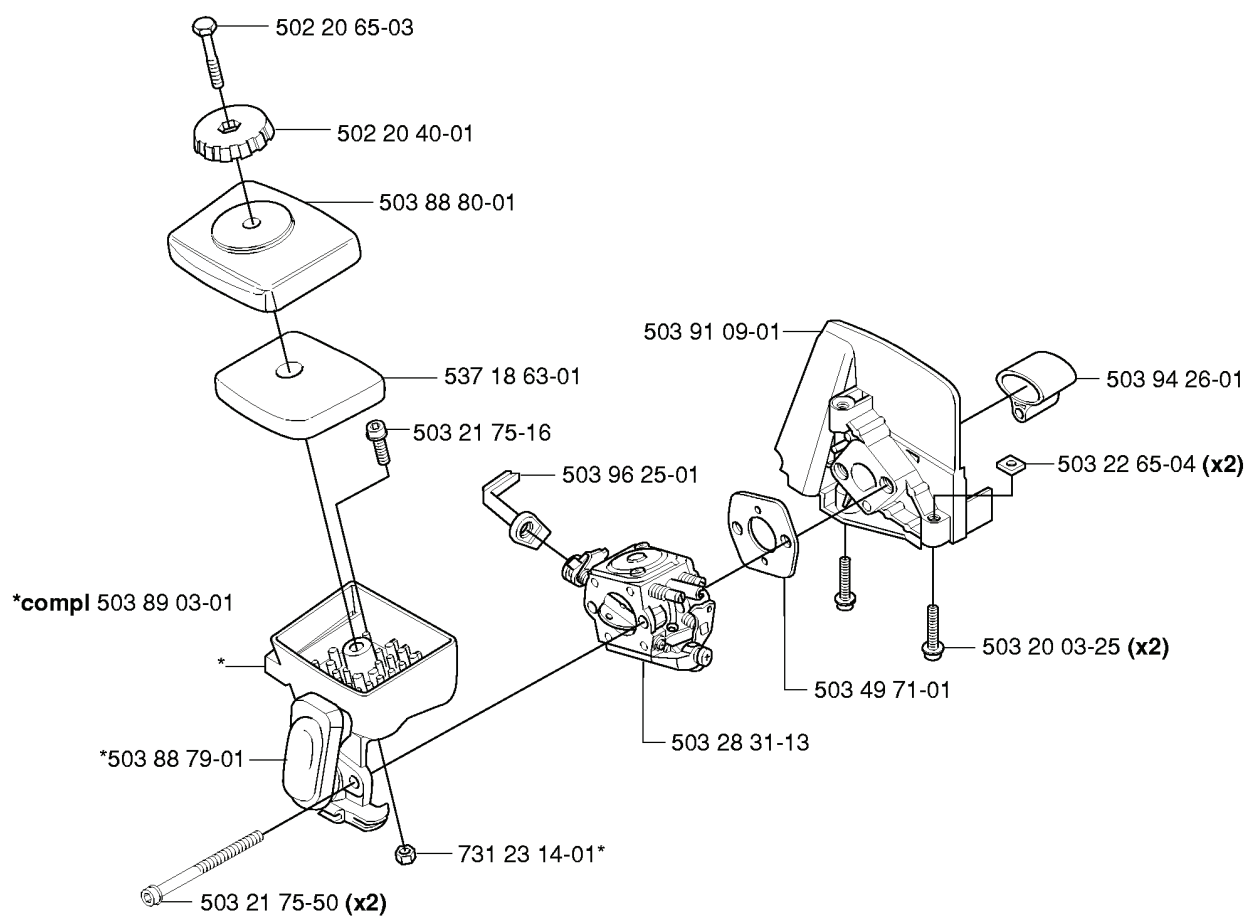


S Hedgetrimmer Attachment HA850
compl 537 19 66-06

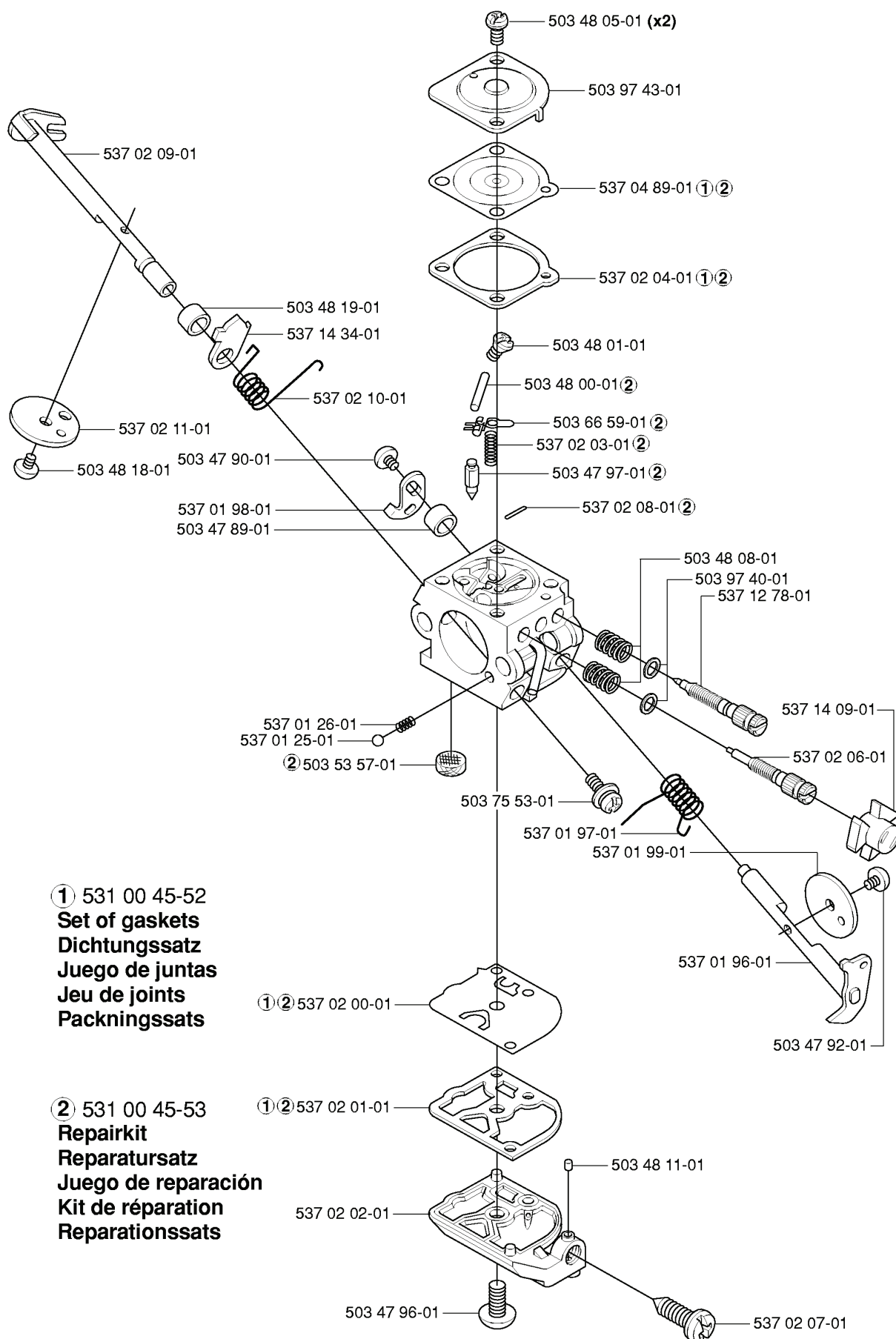


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 19 66-05	537196605	ATTACHMENT		1	
537 19 66-06	537196606	ATTACHMENT		1	
537 19 58-01	537195801	TUBE		1	
537 07 99-01	537079901	TUBE		1	
537 19 59-01	537195901	DRIVE SHAFT		1	
537 08 39-01	537083901	LABEL		1	
537 01 19-01	537011901	DRIVE SHAFT		1	
503 78 52-01	503785201	SUPPORTING BEARING		1	
735 58 55-01	735585501	WASHER		1	
503 98 54-01	503985401	BEARING CAGE		1	
544 11 89-01	544118901	HAND GUARD		1	
537 08 27-01	537082701	TUBE		1	
544 04 41-01	544044101	LABEL		1	
735 58 08-10	735580810	LOCKWASHER		1	
503 21 75-16	503217516	SCREW IHSCFT		1	

H

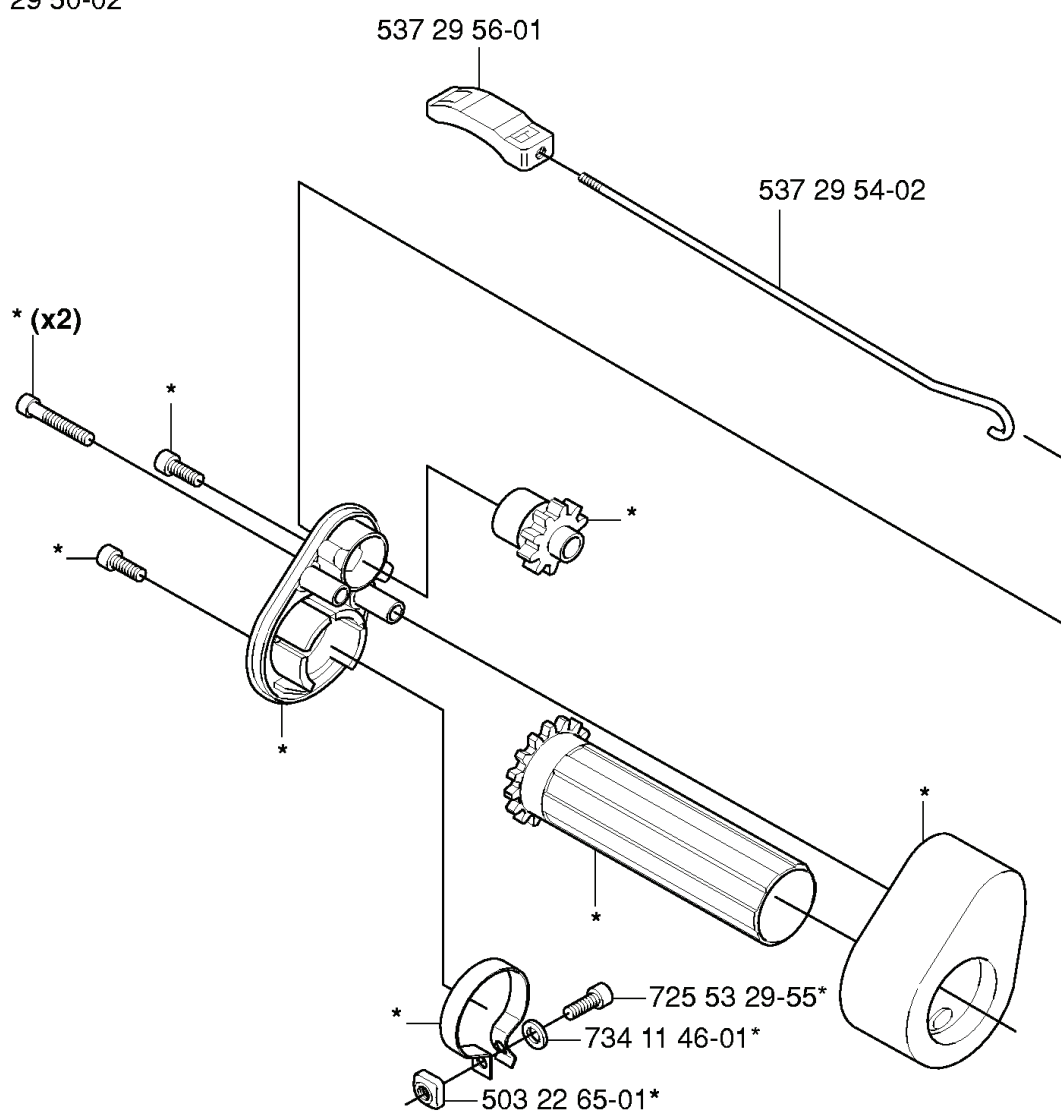


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
502 20 65-03	502206503	SCREW EHHM		1	
502 20 40-01	502204001	KNOB		1	
503 88 80-01	503888001	FILTER COVER		1	
537 18 63-01	537186301	AIR FILTER		1	
503 21 75-16	503217516	SCREW IHSCFT		1	
503 89 03-01	503890301	FILTER HOLDER		1	
503 88 79-01	503887901	HUB CAP		1	
503 21 75-50	503217550	SCREW IHSCFT		2	
731 23 14-01	731231401	HEXAGON NUT		1	
503 28 31-13	503283113	CARBURETTOR		1	
503 49 71-01	503497101	GASKET		1	
503 96 25-01	503962501	CHOKE CONTROL		1	
503 91 09-01	503910901	INSULATION WALL		1	
503 20 03-25	503200325	SCREW IHSCFM		2	
503 22 65-04	503226504	SQUARE NUT		2	
503 94 26-01	503942601	INLET PIPE		1	



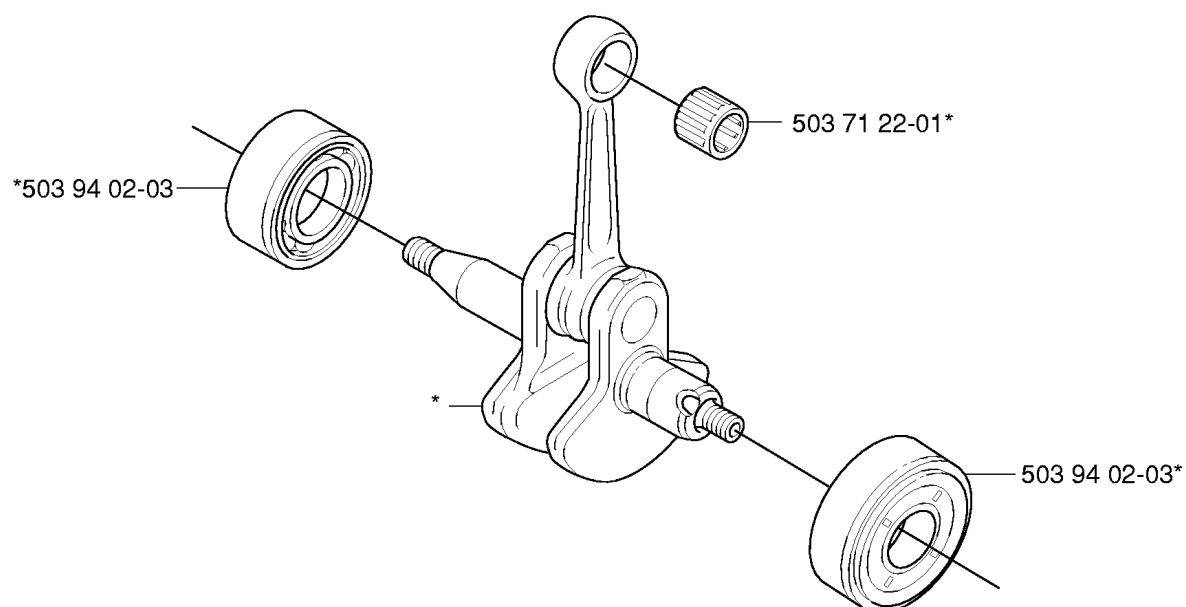
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 28 31-13	503283113	CARBURETTOR		1	
537 02 09-01	537020901	SHAFT ASSY		1	
537 02 11-01	537021101	VALVE		1	
503 48 18-01	503481801	SCREW		1	
503 47 89-01	503478901	COLLAR		1	
537 01 98-01	537019801	LEVER		1	
503 47 90-01	503479001	SCREW		1	
537 02 10-01	537021001	SPRING		1	
537 14 34-01	537143401	LEVER		1	
503 48 19-01	503481901	COLLAR		1	
537 01 26-01	537012601	SPRING		1	
537 01 25-01	537012501	BALL		1	
503 53 57-01	503535701	STRAINER		1	
537 02 00-01	537020001	DIAPHRAGM PUMP		1	
537 02 01-01	537020101	GASKET		1	
537 02 02-01	537020201	COVER		1	
503 47 96-01	503479601	SCREW		1	
537 02 07-01	537020701	SCREW		1	
503 48 11-01	503481101	PIECE		1	
503 47 92-01	503479201	SCREW		1	
537 01 96-01	537019601	SHAFT ASSY		1	
537 01 99-01	537019901	VALVE		1	
537 01 97-01	537019701	SPRING		1	
503 75 53-01	503755301	SCREW		1	
537 02 06-01	537020601	SCREW		1	
537 14 09-01	537140901	LIMITER CAP		1	
537 12 78-01	537127801	SCREW		1	
503 97 40-01	503974001	WASHER		1	
503 48 08-01	503480801	SPRING		1	
537 02 08-01	537020801	PLUG		1	
503 47 97-01	503479701	VALVE		1	
537 02 03-01	537020301	SPRING		1	
503 66 59-01	503665901	LEVER		1	
503 48 00-01	503480001	PIN RETAINING SCREW		1	
503 48 01-01	503480101	SCREW		1	
537 02 04-01	537020401	GASKET		1	
537 04 89-01	537048901	DIAPHRAGM		1	
503 97 43-01	503974301	COVER		1	
503 48 05-01	503480501	SCREW		2	

E 325 HE4x, 325 HE3x
*compl 537 29 50-02



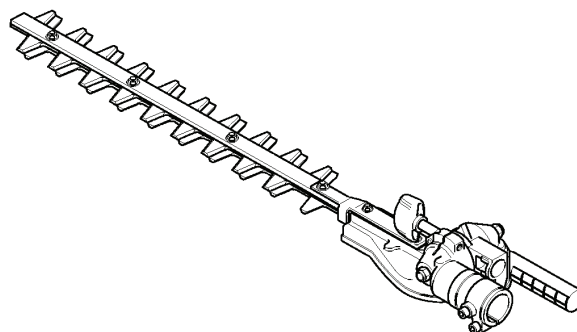
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 29 50-02	537295002	HANDLE		1	
725 53 29-55	725532955	SCREW IHSCM		1	
734 11 46-01	734114601	WASHER		1	
503 22 65-01	503226501	SQUARE NUT		1	
537 29 54-02	537295402	SHAFT		1	
537 29 56-01	537295601	CLAMP		1	

P *compl 503 85 24-75

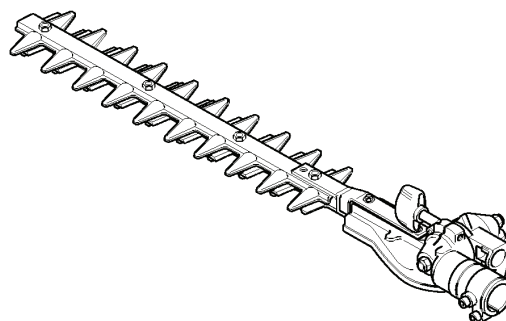


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 85 24-75	503852475	CRANKSHAFT ASSY		1	
503 94 02-03	503940203	BEARING CAGE		1	
503 71 22-01	503712201	BEARING		1	

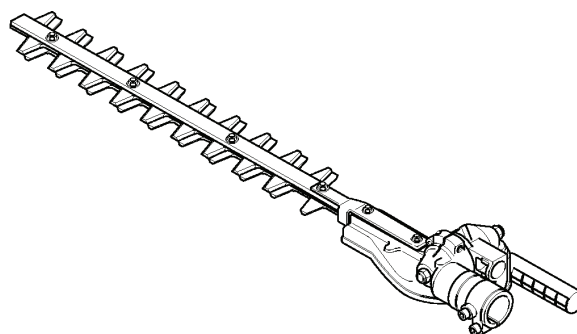
C 323 HE3
compl 537 14 86-17



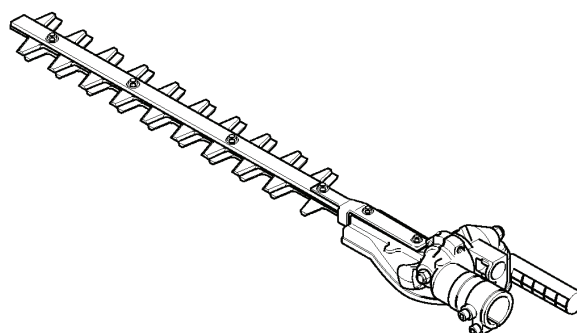
C 325 HDA55x
compl 537 14 86-18



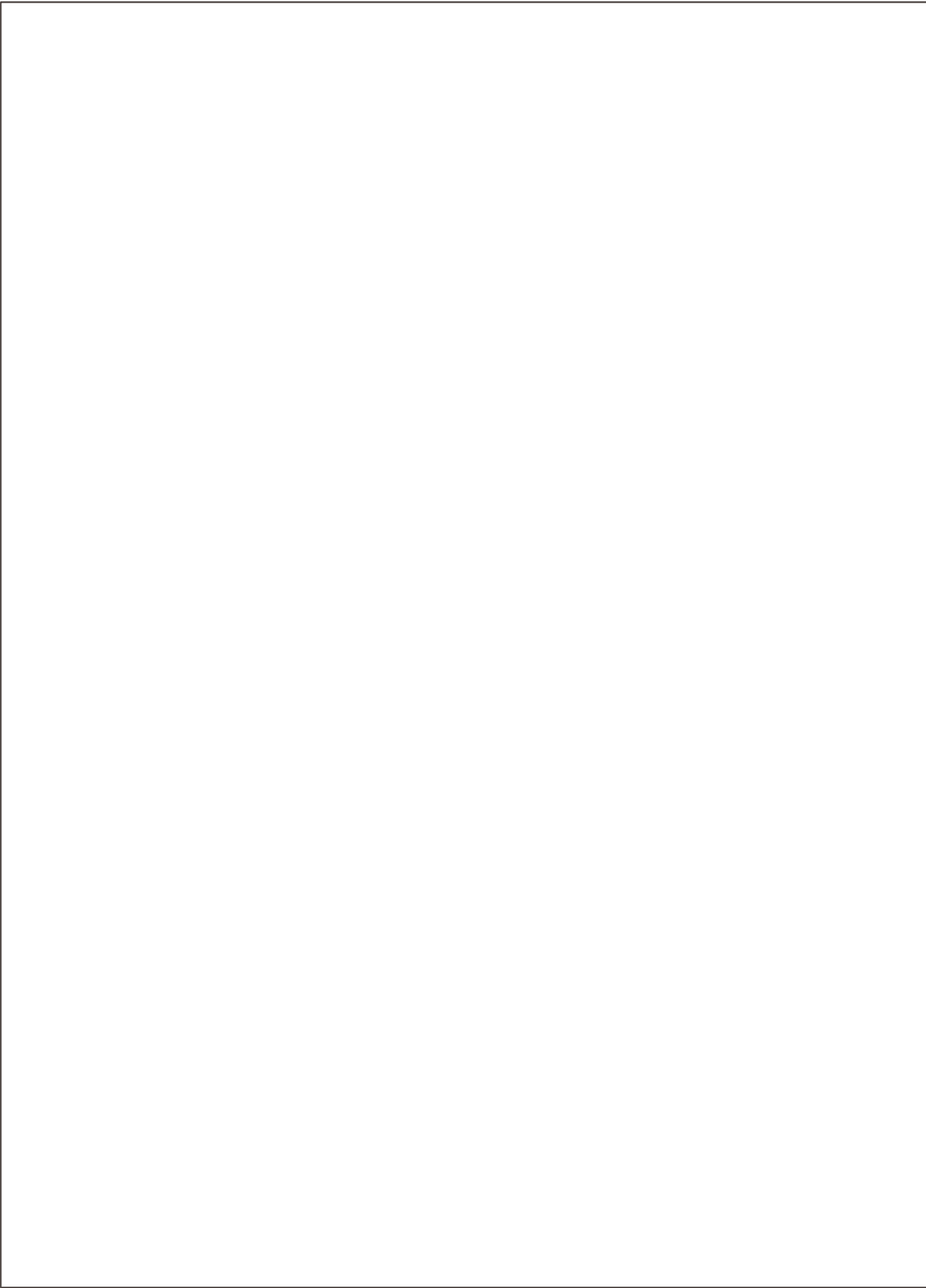
C 325 HE3x
compl 537 14 86-20



C 325 HE4x
compl 537 14 86-19

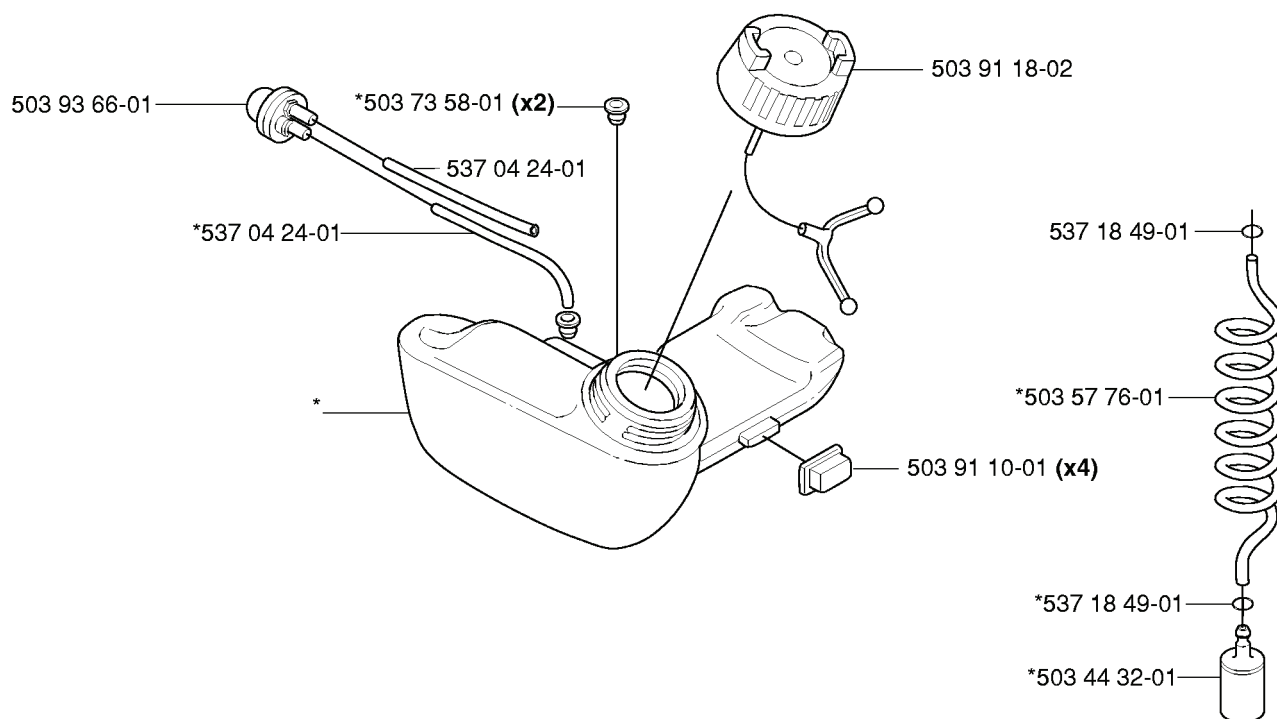


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 14 86- 17	537148617	CUTTING DECK		1	



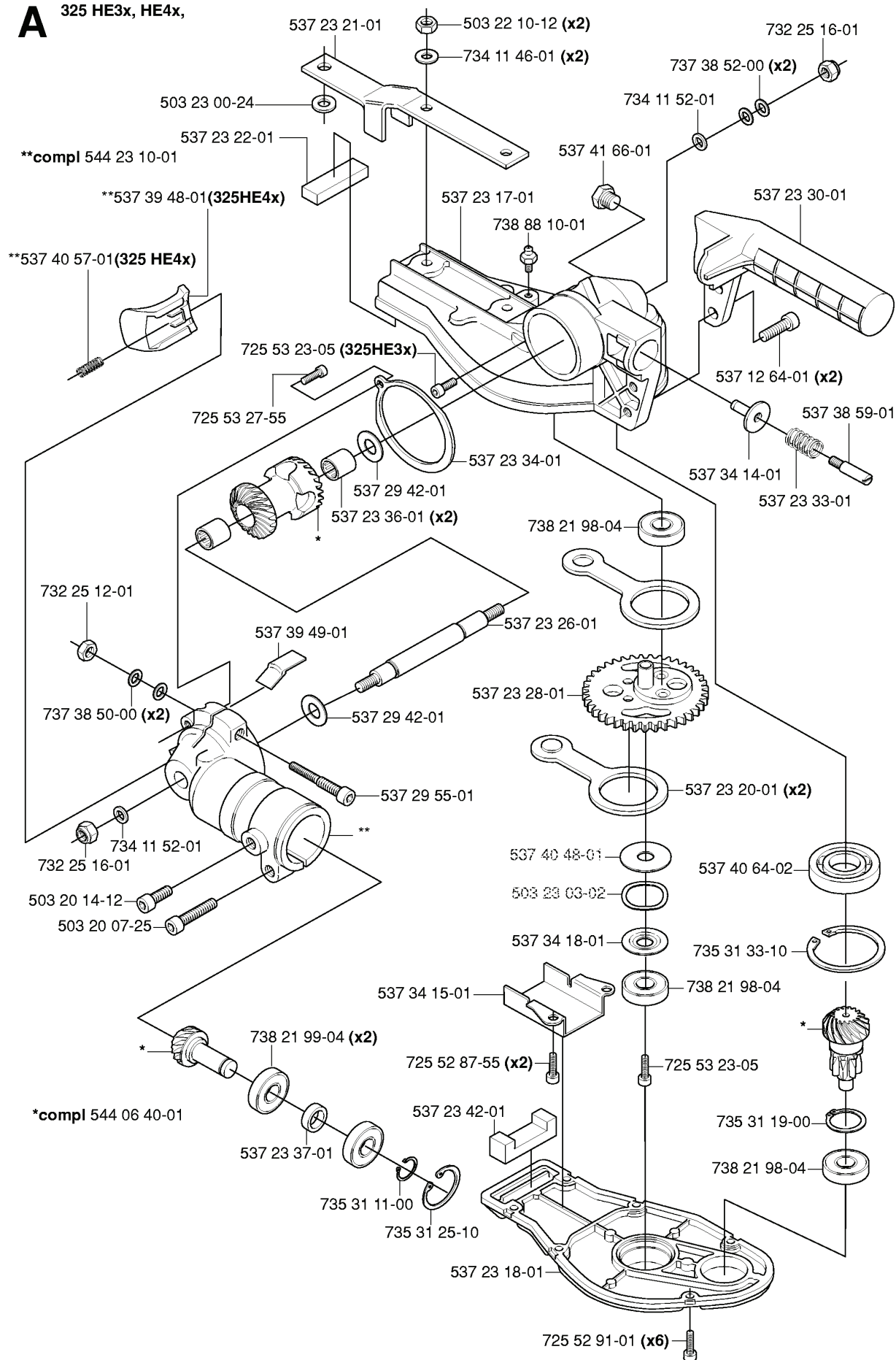
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 14 86-18	537148618	CUTTING DECK		1	
537 14 86-19	537148619	CUTTING DECK		1	
537 14 86-20	537148620	CUTTING DECK		1	

K *compl 537 06 86-02



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 06 86-02	537068602	FUEL TANK		1	
503 93 66-01	503936601	PURGE		1	
537 04 24-01	537042401	FUEL HOSE		1	
503 73 58-01	503735801	BUSHING		2	
503 91 10-01	503911001	SUSPENSION		4	
503 44 32-01	503443201	FUEL FILTER		1	
537 18 49-01	537184901	O-RING		1	
503 57 76-01	503577601	FUEL HOSE		1	
503 91 18-02	503911802	TANK CAP		1	

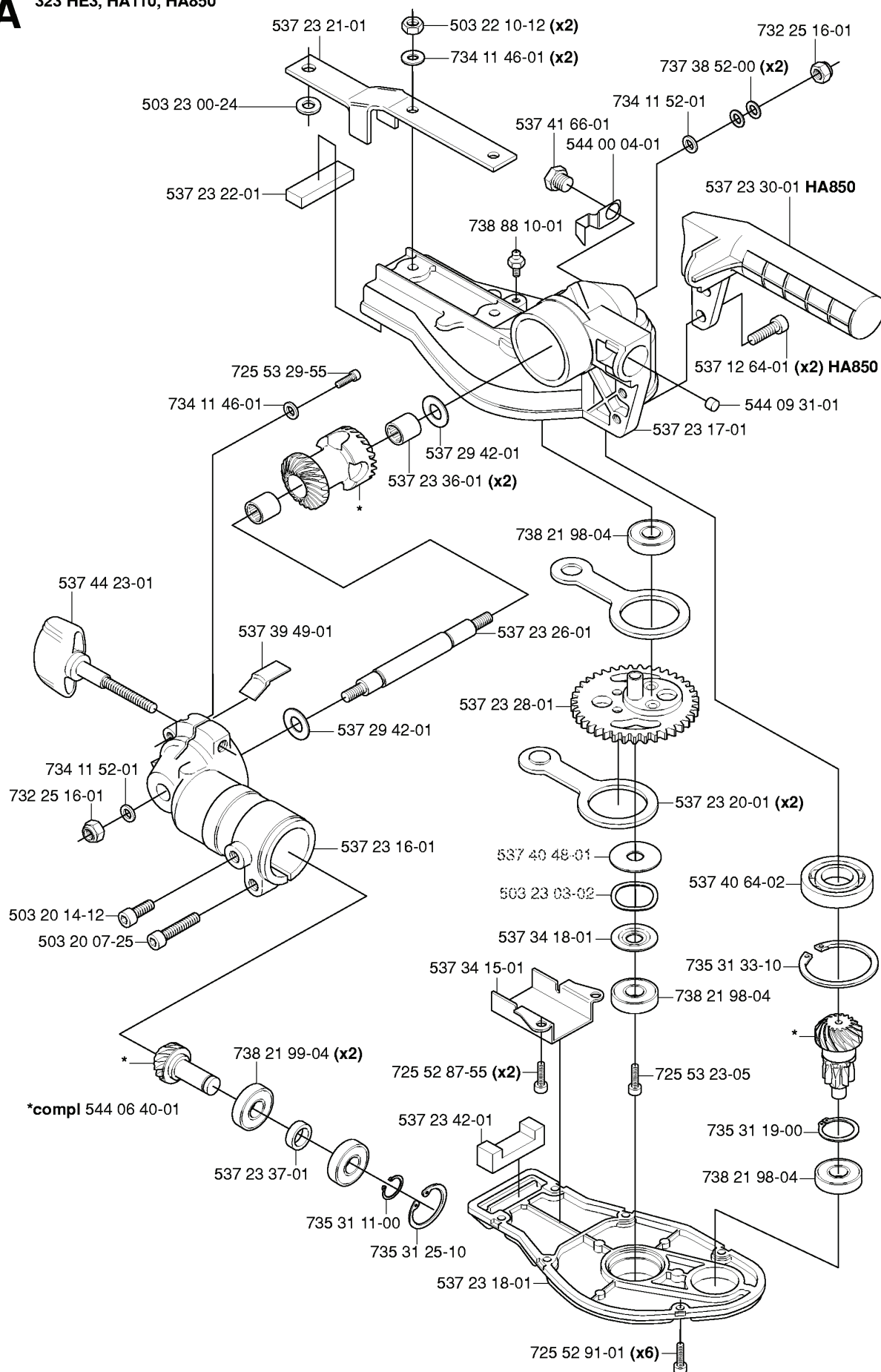
A 325 HE3x, HE4x,



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 23 00-24	503230024	WASHER		1	
537 23 22-01	537232201	SEALING		1	
544 23 10-01	544231001	HOUSING ASSY		1	
537 39 48-01	537394801	BUTTON		1	
537 40 57-01	537405701	SPRING		1	
725 53 23-05	725532305	SCREW IHSCM		1	
725 53 27-55	725532755	SCREW IHSCM		1	
732 25 12-01	732251201	HEXAGON LOCKING NUT		1	
737 38 50-00	737385000	DISC SPRING		2	
503 20 14-12	503201412	SCREW IHSCFMO		1	
503 20 07-25	503200725	SCREW IHSCFM		1	
544 06 40-01	544064001	GEAR WHEEL		1	
537 23 37-01	537233701	SPACER		1	
738 21 99-04	738219904	BALL BEARING		2	
537 29 55-01	537295501	SCREW		1	
537 29 42-01	537294201	WASHER		1	
537 39 49-01	537394901	SEALING		1	
537 23 36-01	537233601	NEEDLE BEARING		2	
537 23 34-01	537233401	STOP		1	
738 21 98-04	738219804	BALL BEARING		1	
537 23 26-01	537232601	SHAFT		1	
537 23 28-01	537232801	GEAR WHEEL		1	
537 40 48-01	537404801	WASHER		1	
503 23 03-02	503230302	WASHER		1	
537 34 18-01	537341801	WASHER		1	
537 34 15-01	537341501	GUIDE PLATE		1	
725 52 87-55	725528755	SCREW IHSCM		2	
537 23 42-01	537234201	SEALING		1	
735 31 11-00	735311100	CIRCLIP		1	
735 31 25-10	735312510	CIRCLIP		1	
537 23 18-01	537231801	HUB CAP		1	
725 52 91-01	725529101	SCREW IHSCM		6	
735 31 19-00	735311900	CIRCLIP		1	
735 31 33-10	735313310	CIRCLIP		1	
537 40 64-02	537406402	BALL BEARING		1	
537 23 20-01	537232001	CONNECTING ROD		2	
738 88 10-01	738881001	LUBRICATION NIPPLE		1	
537 23 17-01	537231701	GEAR HOUSING		1	
537 23 21-01	537232101	BASEPLATE		1	
503 22 10-12	503221012	HEXAGON NUT		2	
734 11 46-01	734114601	WASHER		2	

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 41 66-01	537416601	PLUG		1	
537 34 14-01	537341401	STOP		1	
537 23 33-01	537233301	SPRING		1	
537 38 59-01	537385901	PEN		1	
537 12 64-01	537126401	SCREW		2	
537 23 30-01	537233001	HANDLE		1	
734 11 52-01	734115201	WASHER		1	
732 25 16-01	732251601	HEXAGON LOCKING NUT		1	

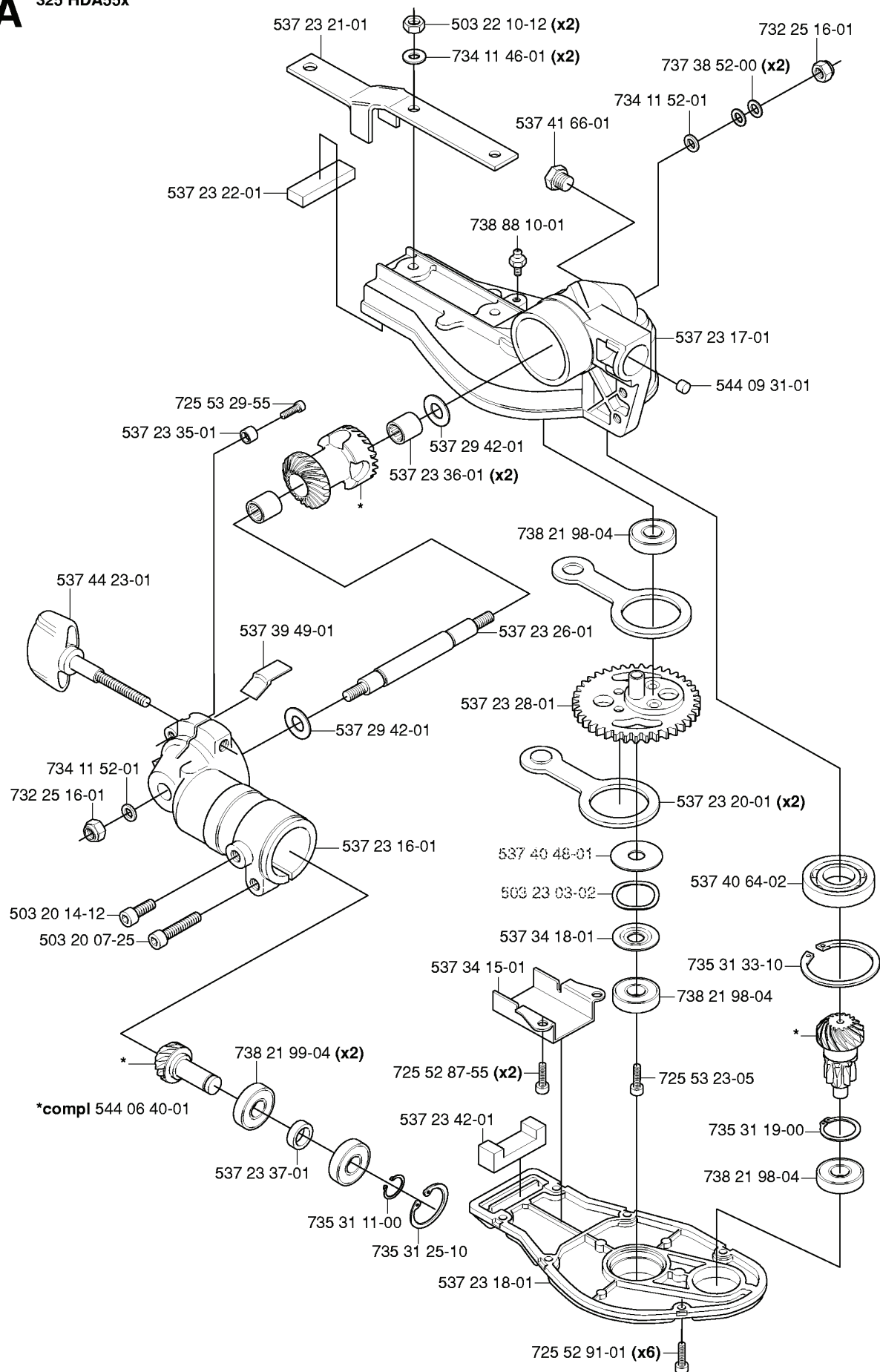
A 323 HE3, HA110, HA850



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 23 00-24	503230024	WASHER		1	
537 23 22-01	537232201	SEALING		1	
725 53 29-55	725532955	SCREW IHSCM		1	
537 44 23-01	537442301	KNOB		1	
734 11 52-01	734115201	WASHER		1	
503 20 14-12	503201412	SCREW IHSCFMO		1	
503 20 07-25	503200725	SCREW IHSCFM		1	
544 06 40-01	544064001	GEAR WHEEL		1	
537 23 37-01	537233701	SPACER		1	
735 31 11-00	735311100	CIRCLIP		1	
735 31 25-10	735312510	CIRCLIP		1	
537 23 18-01	537231801	HUB CAP		1	
725 52 91-01	725529101	SCREW IHSCM		6	
537 23 42-01	537234201	SEALING		1	
725 52 87-55	725528755	SCREW IHSCM		2	
738 21 99-04	738219904	BALL BEARING		2	
537 34 15-01	537341501	GUIDE PLATE		1	
537 34 18-01	537341801	WASHER		1	
503 23 03-02	503230302	WASHER		1	
537 40 48-01	537404801	WASHER		1	
537 23 16-01	537231601	GEAR HOUSING		1	
537 39 49-01	537394901	SEALING		1	
537 23 36-01	537233601	NEEDLE BEARING		2	
537 29 42-01	537294201	WASHER		1	
537 23 21-01	537232101	BASEPLATE		1	
503 22 10-12	503221012	HEXAGON NUT		2	
734 11 46-01	734114601	WASHER		2	
537 41 66-01	537416601	PLUG		1	
544 00 04-01	544000401	STOP		1	
738 88 10-01	738881001	LUBRICATION NIPPLE		1	
537 23 26-01	537232601	SHAFT		1	
537 23 28-01	537232801	GEAR WHEEL		1	
735 31 19-00	735311900	CIRCLIP		1	
725 53 23-05	725532305	SCREW IHSCM		1	
738 21 98-04	738219804	BALL BEARING		1	
735 31 33-10	735313310	CIRCLIP		1	
537 40 64-02	537406402	BALL BEARING		1	
537 23 20-01	537232001	CONNECTING ROD		2	
537 23 17-01	537231701	GEAR HOUSING		1	
544 09 31-01	544093101	PLUG		1	
537 12 64-01	537126401	SCREW		2	

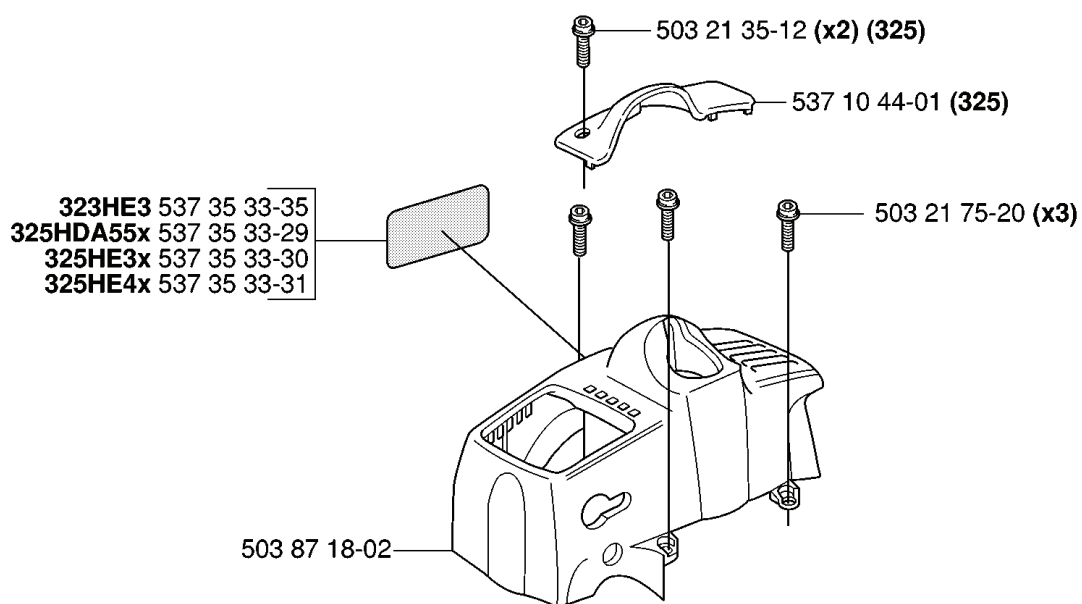
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 23 30-01	537233001	HANDLE		1	
737 38 52-00	737385200	DISC SPRING		2	
732 25 16-01	732251601	HEXAGON LOCKING NUT		1	

A

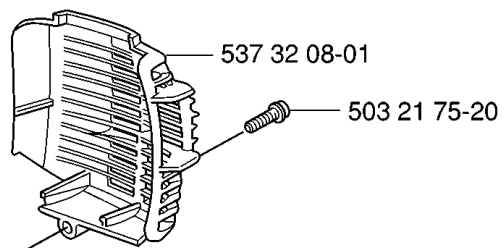


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 23 21-01	537232101	BASEPLATE		1	
537 23 22-01	537232201	SEALING		1	
725 53 29-55	725532955	SCREW IHSCM		1	
537 23 35-01	537233501	SPACER		1	
537 44 23-01	537442301	KNOB		1	
732 25 16-01	732251601	HEXAGON LOCKING NUT		1	
503 20 14-12	503201412	SCREW IHSCFMO		1	
503 20 07-25	503200725	SCREW IHSCFM		1	
544 06 40-01	544064001	GEAR WHEEL		1	
537 23 37-01	537233701	SPACER		1	
735 31 11-00	735311100	CIRCLIP		1	
735 31 25-10	735312510	CIRCLIP		1	
537 23 18-01	537231801	HUB CAP		1	
725 52 91-01	725529101	SCREW IHSCM		6	
537 23 42-01	537234201	SEALING		1	
725 52 87-55	725528755	SCREW IHSCM		2	
738 21 99-04	738219904	BALL BEARING		2	
537 23 16-01	537231601	GEAR HOUSING		1	
537 29 42-01	537294201	WASHER		1	
537 39 49-01	537394901	SEALING		1	
537 23 36-01	537233601	NEEDLE BEARING		2	
738 88 10-01	738881001	LUBRICATION NIPPLE		1	
537 41 66-01	537416601	PLUG		1	
734 11 46-01	734114601	WASHER		2	
503 22 10-12	503221012	HEXAGON NUT		2	
734 11 52-01	734115201	WASHER		1	
738 21 98-04	738219804	BALL BEARING		1	
537 23 26-01	537232601	SHAFT		1	
537 23 28-01	537232801	GEAR WHEEL		1	
537 40 48-01	537404801	WASHER		1	
503 23 03-02	503230302	WASHER		1	
537 34 18-01	537341801	WASHER		1	
537 34 15-01	537341501	GUIDE PLATE		1	
735 31 19-00	735311900	CIRCLIP		1	
725 53 23-05	725532305	SCREW IHSCM		1	
735 31 33-10	735313310	CIRCLIP		1	
537 40 64-02	537406402	BALL BEARING		1	
537 23 20-01	537232001	CONNECTING ROD		2	
544 09 31-01	544093101	PLUG		1	
537 23 17-01	537231701	GEAR HOUSING		1	
737 38 52-00	737385200	DISC SPRING		2	

G



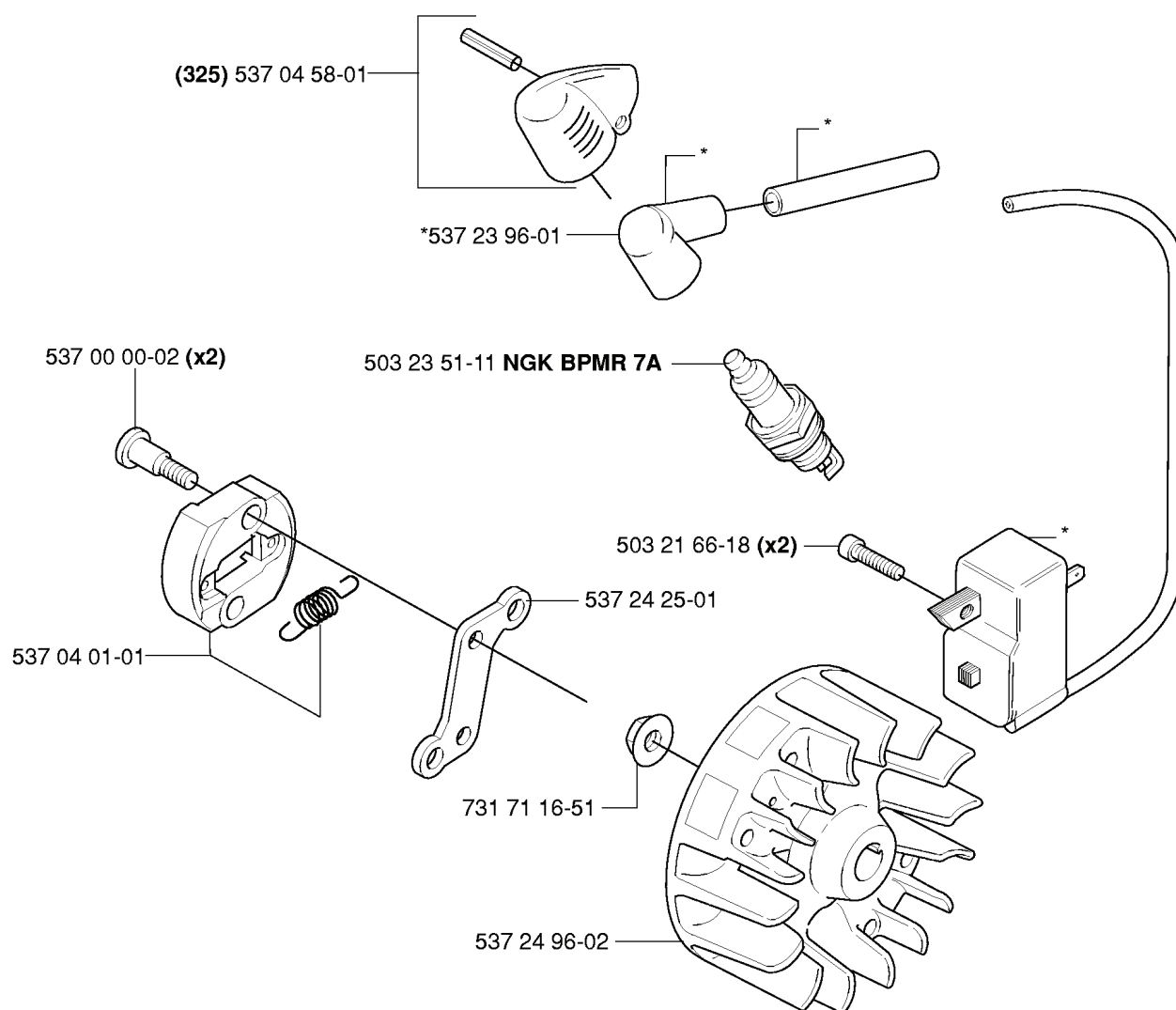
-  537 35 33-35 **323HE3**
-  537 35 33-29 **325HDA55x**
-  537 35 33-30 **325HE3x**
-  537 35 33-31 **325HE4x**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 35 33-29	537353329	LABEL		1	
537 35 33-30	537353330	LABEL		1	
537 35 33-31	537353331	LABEL		1	
503 87 18-02	503871802	CYLINDER COVER		1	
537 35 33-35	537353335	LABEL		1	
537 32 08-01	537320801	HEAT PROTECTOR		1	
503 21 75-20	503217520	SCREW IHSCFT		3	
537 10 44-01	537104401	ARM PROTECTION		1	
503 21 35-12	503213512	SCREW CCRPANT		2	

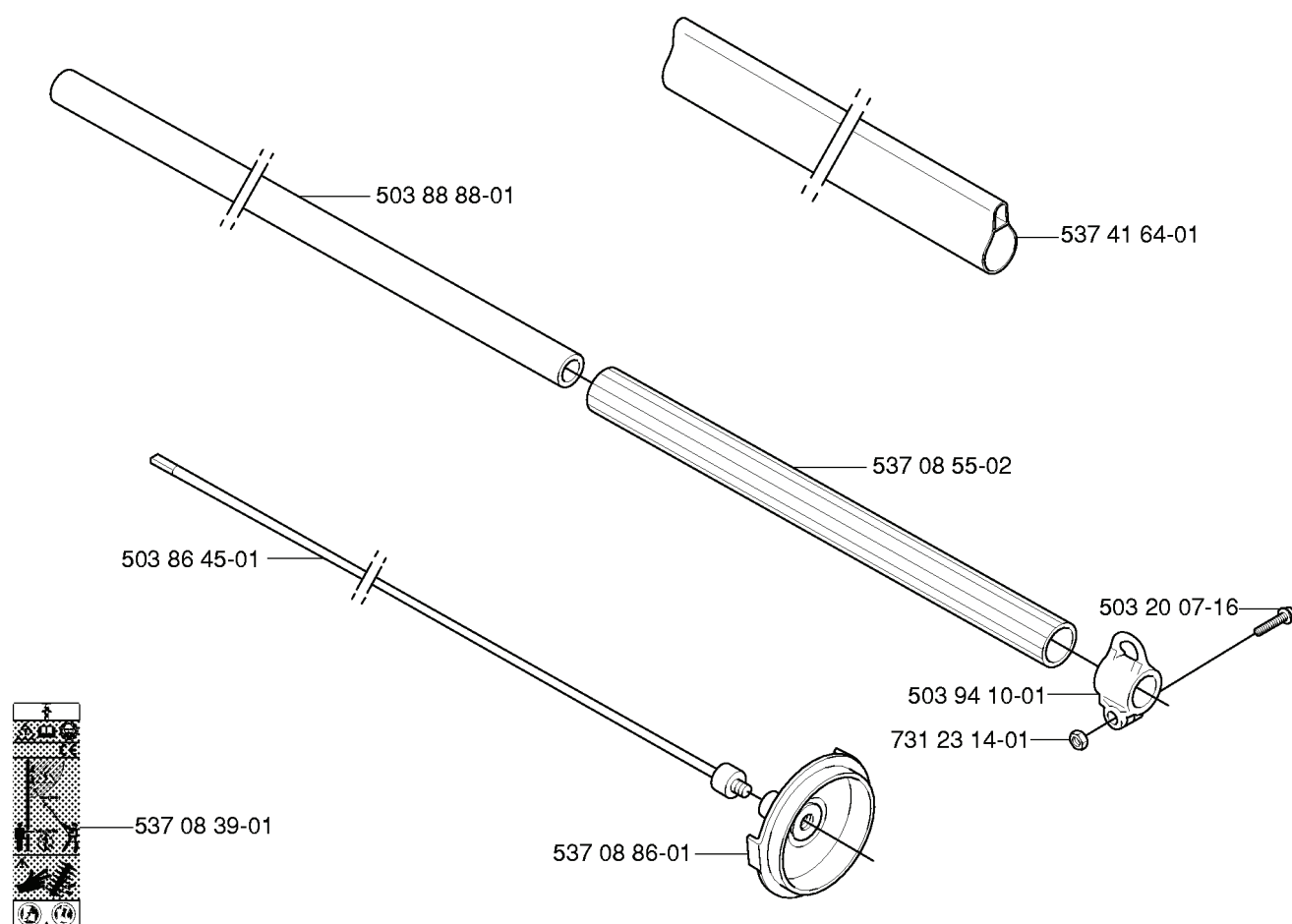
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* compl 537 41 88-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 41 88-01	537418801	IGNITION MODULE		1	
537 04 58-01	537045801	COVER		1	
537 00 00-02	537000002	SCREW		2	
537 04 01-01	537040101	CLUTCH ASSY		1	
537 24 96-02	537249602	FLYWHEEL		1	
731 71 16-51	731711651	HEXAGON NUT FLANGE		1	
537 24 25-01	537242501	CLUTCH HUB		1	
503 21 66-18	503216618	SCREW IHSCT		2	
503 23 51-11	503235111	SPARK PLUG		1	
537 23 96-01	537239601	SPARK PLUG CAP		1	

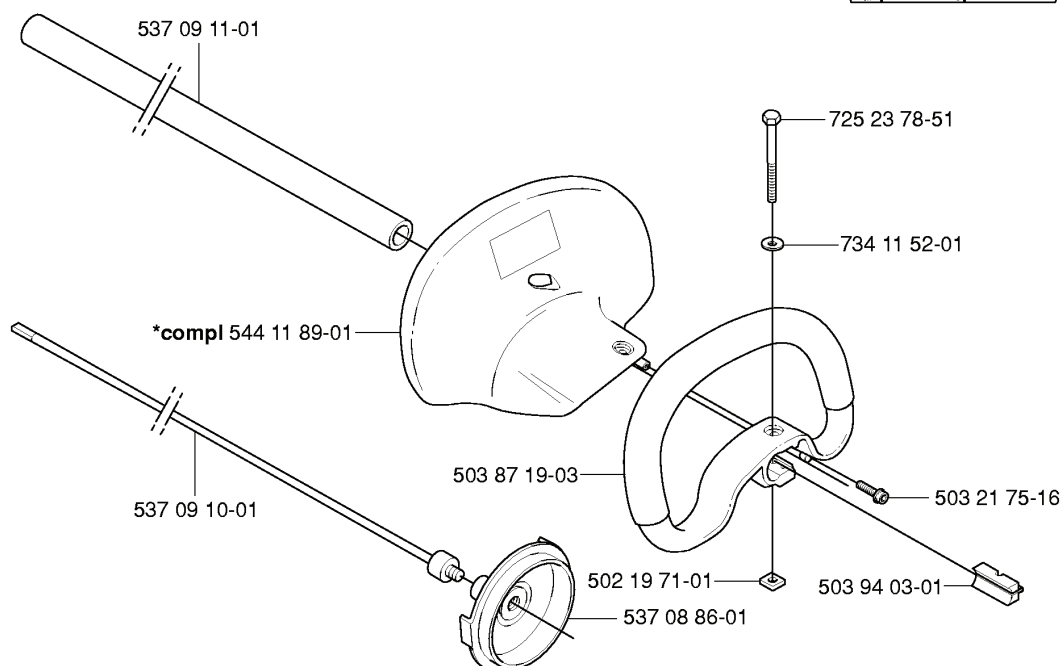
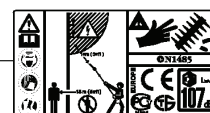
D 325 HE4x



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 88 88-01	503888801	TUBE		1	
503 86 45-01	503864501	DRIVE SHAFT		1	
537 08 39-01	537083901	LABEL		1	
537 08 86-01	537088601	CLUTCH DRUM ASSY		1	
731 23 14-01	731231401	HEXAGON NUT		1	
503 94 10-01	503941001	HOOK		1	
503 20 07-16	503200716	SCREW IHSCFM		1	
537 08 55-02	537085502	HANDLE		1	
537 41 64-01	537416401	COVER		1	

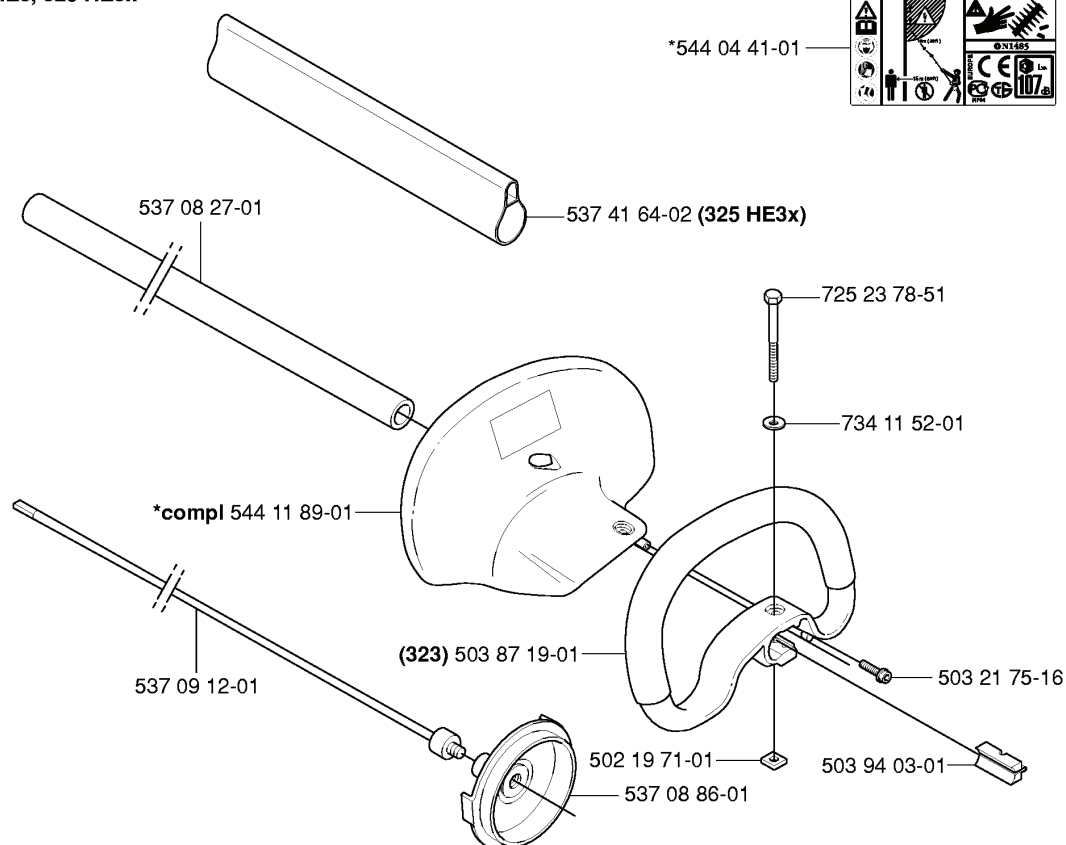
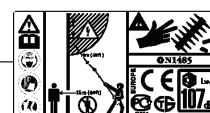
D 325 HDA55x

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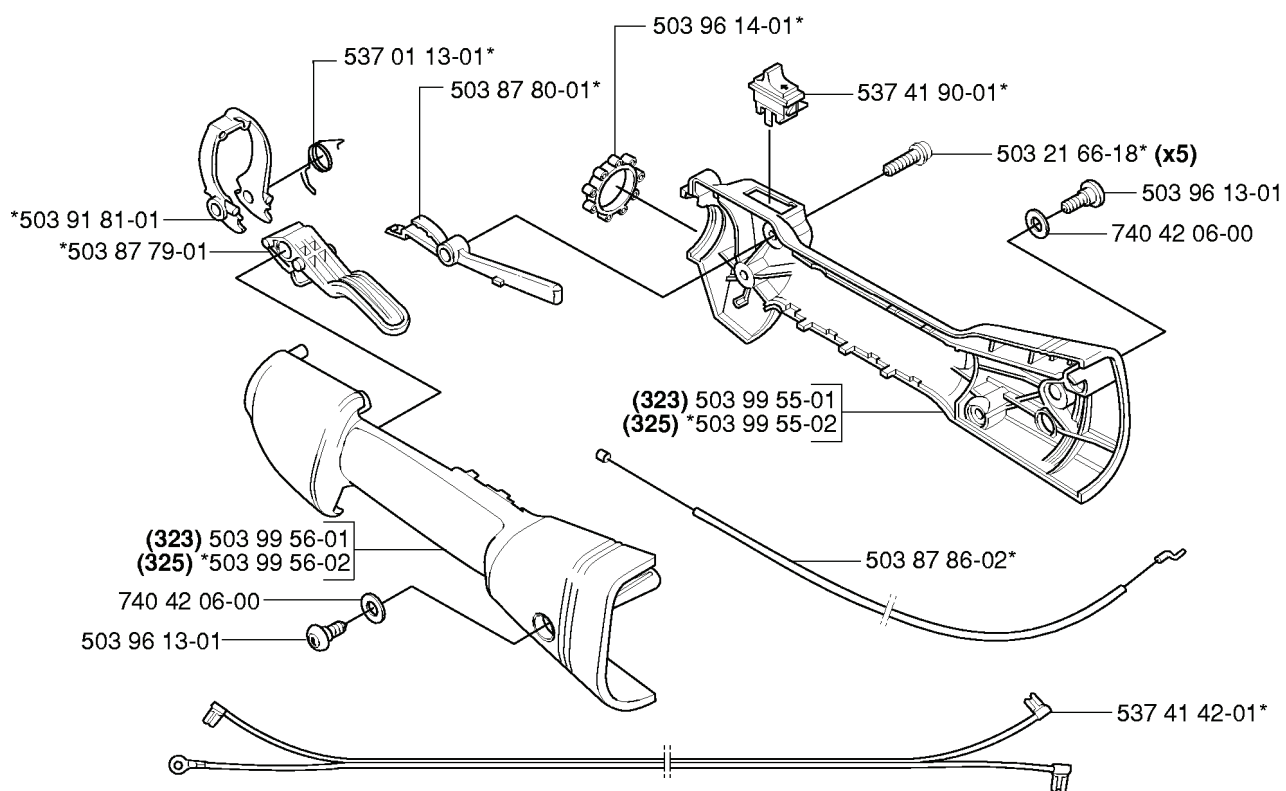
D 323 HE3, 325 HE3x

*544 04 41-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 09 11-01	537091101	TUBE		1	
537 08 27-01	537082701	TUBE		1	
544 11 89-01	544118901	HAND GUARD		1	
537 09 10-01	537091001	DRIVE SHAFT		1	
537 09 12-01	537091201	DRIVE SHAFT		1	
503 87 19-03	503871903	HANDLE		1	
503 87 19-01	503871901	HANDLE LOOP		1	
502 19 71-01	502197101	SQUARE NUT		1	
537 08 86-01	537088601	CLUTCH DRUM ASSY		1	
503 94 03-01	503940301	DISTANCE		1	
503 21 75-16	503217516	SCREW IHSCFT		1	
734 11 52-01	734115201	WASHER		1	
725 23 78-51	725237851	SCREW EHHM		1	
537 41 64-02	537416402	COVER		1	
544 04 41-01	544044101	LABEL		1	

F *compl 537 44 38-02



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 44 38-02	537443802	HANDLE		1	
537 01 13-01	537011301	RECOIL SPRING		1	
503 87 80-01	503878001	THROTTLE LOCKOUT		1	
503 91 81-01	503918101	THROTTLE LEVER		1	
503 87 79-01	503877901	THROTTLE TRIGGER		1	
503 99 56-01	503995601	HANDLE HALF		1	
503 99 56-02	503995602	HANDLE HALF		1	
537 41 42-01	537414201	SHORT CIRCUIT CABLE		1	
503 87 86-02	503878602	THROTTLE CABLE ASSY		1	
503 99 55-02	503995502	HANDLE HALF		1	
503 99 55-01	503995501	HANDLE HALF		1	
740 42 06-00	740420600	O-RING		1	
503 96 13-01	503961301	SCREW		1	
503 21 66-18	503216618	SCREW IHSCT		5	
537 41 90-01	537419001	SWITCH		1	
503 96 14-01	503961401	ABSORBER		1	